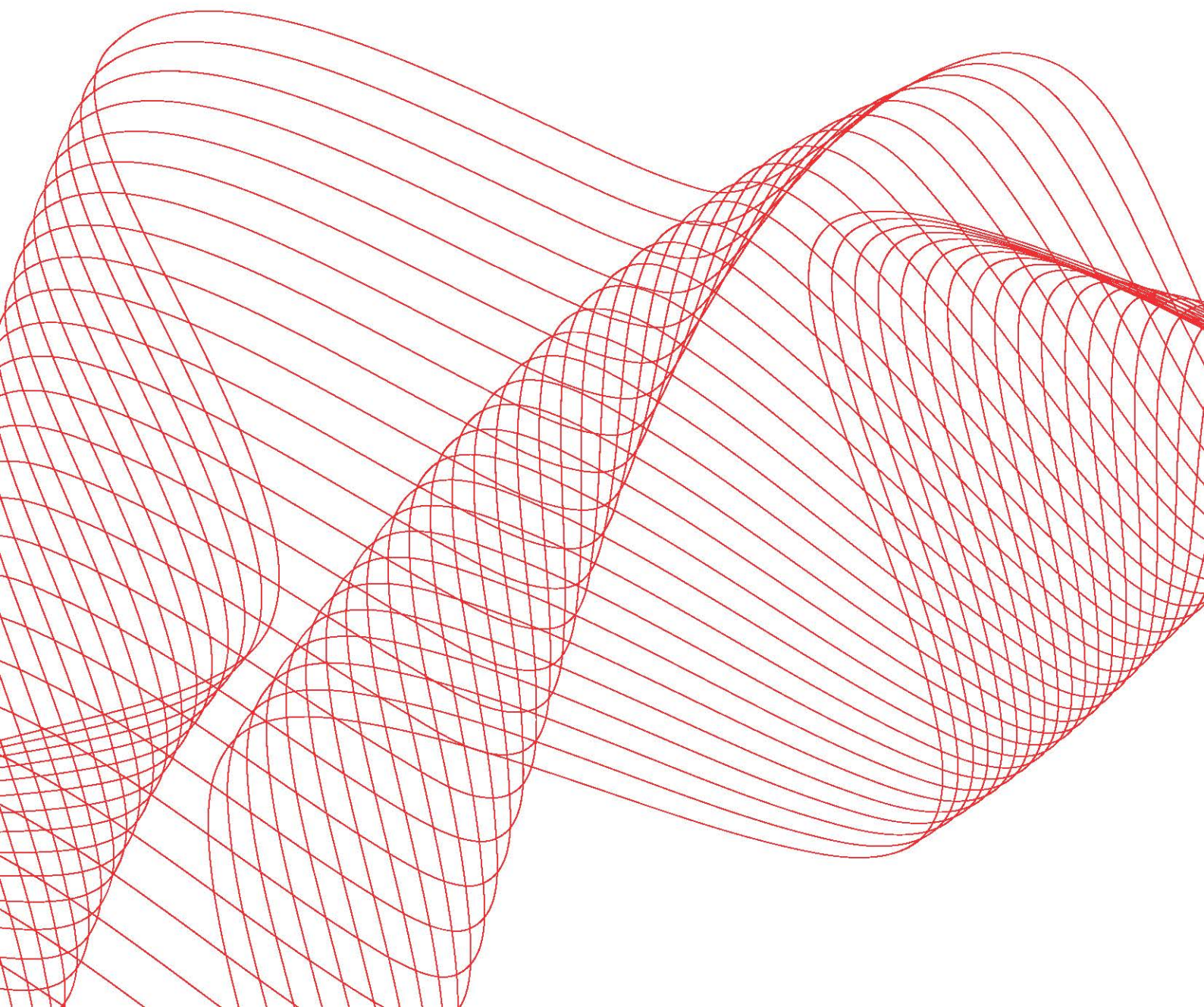


# Walzenschleifen

Rettifica di cilindri  
Roll grinding  
R ctification de cylindres

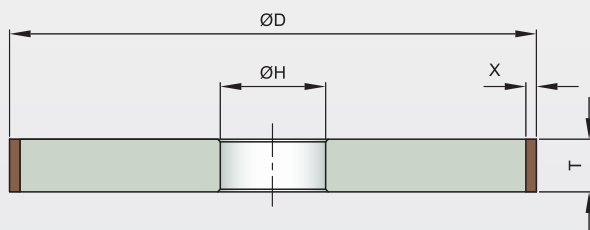


# Kunstharzgebundene Schleifscheiben

Mole in legante resinoida / Resinoid bonded grinding wheels / Meules liées avec des résines synthétiques

Standardmaßtabellen / Tabelle delle misure standard / Charts of standard dimensions / Les tableaux de dimensions standards

## 1A1

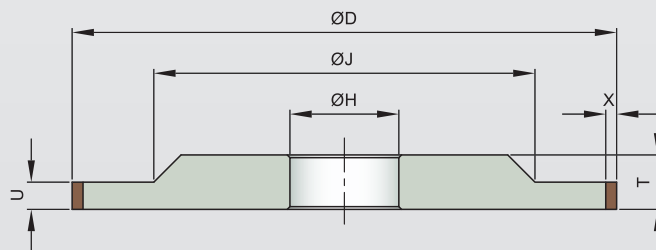


| D   | T       | X        | H                                                                                                                    |
|-----|---------|----------|----------------------------------------------------------------------------------------------------------------------|
| 600 | 20 - 60 | 4.0, 6.0 | Bohrungsdurchmesser angeben<br>Indicare diametro del foro<br>Please give bore diameter<br>Alésage à nous communiquer |
| 750 | 20 - 60 | 6.0      |                                                                                                                      |

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande

| Form / Forma / Shape / Forme | Dimension / Dimensioni / Dimensions | Qualität / Qualità / Quality / Qualité |
|------------------------------|-------------------------------------|----------------------------------------|
| 1A1                          | D - T - X - H : 600 - 40 - 4 - H    | D107 AA14                              |

## 3A1

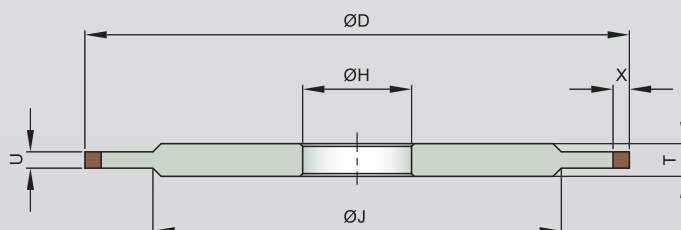


| D   | U       | X        | H                                                                                                                    | Tmin | J   |
|-----|---------|----------|----------------------------------------------------------------------------------------------------------------------|------|-----|
| 600 | 20 - 60 | 4.0, 6.0 | Bohrungsdurchmesser angeben<br>Indicare diametro del foro<br>Please give bore diameter<br>Alésage à nous communiquer | 30   | 550 |
| 750 | 20 - 60 | 6.0      |                                                                                                                      | 30   | 700 |

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande

| Form / Forma / Shape / Forme | Dimension / Dimensioni / Dimensions | Qualität / Qualità / Quality / Qualité |
|------------------------------|-------------------------------------|----------------------------------------|
| 3A1                          | D - U - X - H : 600 - 60 - 6 - H    | D107 AA14                              |

## 14A1



| D   | U       | X        | H                                                                                                                    | Tmin | J   |
|-----|---------|----------|----------------------------------------------------------------------------------------------------------------------|------|-----|
| 600 | 20 - 60 | 4.0, 6.0 | Bohrungsdurchmesser angeben<br>Indicare diametro del foro<br>Please give bore diameter<br>Alésage à nous communiquer | 30   | 550 |
| 750 | 20 - 60 | 6.0      |                                                                                                                      | 30   | 680 |

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande

| Form / Forma / Shape / Forme | Dimension / Dimensioni / Dimensions | Qualität / Qualità / Quality / Qualité |
|------------------------------|-------------------------------------|----------------------------------------|
| 14A1                         | D - U - X - H : 750 - 20 - 6 - H    | D107 AA14                              |

Qualitätsempfehlungen / Specifiche consigliate / Quality recommendations / Qualités Recommandées

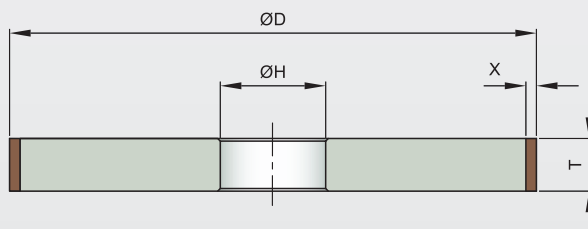
| <b>Korngröße /</b><br>Grana / Grit size /<br>Granulométrie | <b>Qualität /</b><br>Qualità / Quality /<br>La qualité | <b>Werkstoff /</b><br>Materiale /<br>Material / Le matériel                                                                                                                                                                                  | <b>Schliffart /</b><br>Tipo di operazione /<br>Way of grinding /<br>Type de rectification |
|------------------------------------------------------------|--------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|
| D46                                                        | AA37                                                   | Faserverbundstoffe / Rivestimenti<br>in fibre composite / Fibre composites /<br>Matériaux composites fibres                                                                                                                                  | Fertigschliff / Rettifica di<br>finitura / Finish grinding /<br>Rectification de finition |
| D54                                                        | AA37                                                   | Hochgefüllte Kunststoffbezüge /<br>Rivestimenti plastici ad alta densità /<br>Densly packed plastic coatings /<br>Revêtements plastiques haute densité                                                                                       | Fertigschliff / Rettifica di<br>finitura / Finish grinding /<br>Rectification de finition |
| D76                                                        | RK41                                                   | Keramikbezüge /<br>Rivestimenti in ceramica /<br>Ceramic coatings /<br>Revêtements céramiques                                                                                                                                                | Fertigschliff / Rettifica di<br>finitura/Finish grinding /<br>Rectification de finition   |
| D91                                                        | AA38                                                   | Hochgefüllte Kunststoffbezüge /<br>Rivestimenti plastici ad alta densità /<br>Densly packed plastic coatings /<br>Revêtements plastiques haute densité                                                                                       | Fertigschliff/Rettifica di<br>finitura/Finish grinding/<br>Rectification de finition      |
| D126                                                       | AA37                                                   | Hochgefüllte Kunststoffbezüge /<br>Rivestimenti plastici ad alta densità /<br>Densly packed plastic coatings /<br>Revêtements plastiques haute densité                                                                                       | Vorschliff / Sgrossatura /<br>Roughing / Rectification<br>ébauche                         |
| D151                                                       | RK241                                                  | Hochgefüllte Kunststoffbezüge /<br>Rivestimenti plastici ad alta densità /<br>Densly packed plastic coatings /<br>Revêtements plastiques haute densité<br>Keramikbezüge / Coperta ceramica /<br>Ceramic coatings /<br>Revêtements céramiques | Schruppen /<br>Sgrossatura /<br>Gross roughing /<br>Rectification ébauche<br>grossière    |
| D252                                                       | RK241                                                  | Hochgefüllte Kunststoffbezüge /<br>Rivestimenti plastici ad alta densità /<br>Densly packed plastic coatings /<br>Revêtements plastiques haute densité<br>Keramikbezüge / Coperta ceramica /<br>Ceramic coatings /<br>Revêtements céramiques | Schruppen/<br>Sgrossatura/<br>Gross roughing/<br>Rectification ébauche<br>grossière       |
| D107                                                       | AA14                                                   | Polyurethanwalzen /<br>Rivestimenti in poliuretano /<br>Polyuretane rollers /<br>Laminages de papier                                                                                                                                         | Vorschliff / Sgrossatura /<br>Roughing / Rectification<br>ébauche                         |

# Keramisch gebundene Schleifscheiben

Mole in legante ceramico / Vitrified grinding wheels / Meules vitrifiées

Standardmaßtabellen / Tabelle delle misure standard / Charts of standard dimensions / Les tableaux de dimensions standards

## 1A1



| D   | T       | X <sub>min</sub> | H                                                                                                                           |
|-----|---------|------------------|-----------------------------------------------------------------------------------------------------------------------------|
| 600 | 20 - 60 | 4.0              | <b>Bohrungsdurchmesser angeben</b><br>Indicare diametro del foro<br>Please give bore diameter<br>Alésage à nous communiquer |
| 750 | 20 - 60 | 4.0              |                                                                                                                             |
| 900 | 20 - 60 | 4.0              |                                                                                                                             |

| Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande |                                     |                                        |
|---------------------------------------------------------------------------------|-------------------------------------|----------------------------------------|
| Form / Forma / Shape / Forme                                                    | Dimension / Dimensioni / Dimensions | Qualität / Qualità / Quality / Qualité |
| 1A1                                                                             | D - T - X - H : 600 - 40 - 4 - H    | D126 5 H M V4 C A B                    |

**Qualitätsempfehlungen** / Specifiche consigliate / Quality recommendations / Recommandations de qualité

| Korngröße / Grana / Grit size / Granulométrie | Qualität / Qualità / Quality / Qualité | Werkstoff / Legante / Bond / L'agglomérant                                                                            |
|-----------------------------------------------|----------------------------------------|-----------------------------------------------------------------------------------------------------------------------|
| D126                                          | 5 H M V4 C A B                         | <b>WC-Beschichtungen/</b> Rivestimenti in metallo duro/ Tungsten carbide-coating / Revêtement en carbure de tungstène |
| B151                                          | 0 H S V4 B A B                         | <b>Hartguss</b> / Ghisa / Cast Iron/ Fonte                                                                            |