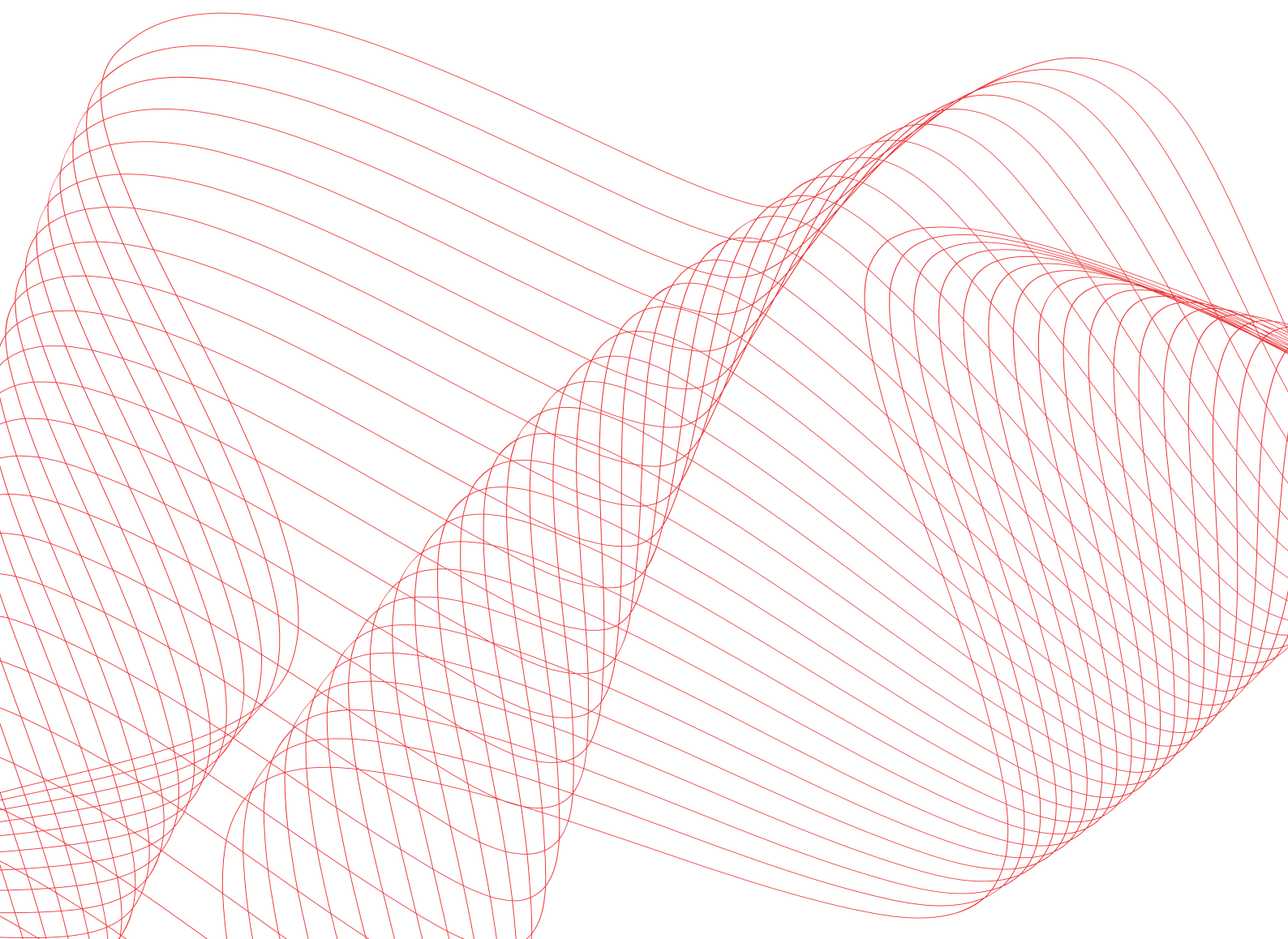


Sägeschärfscheiben

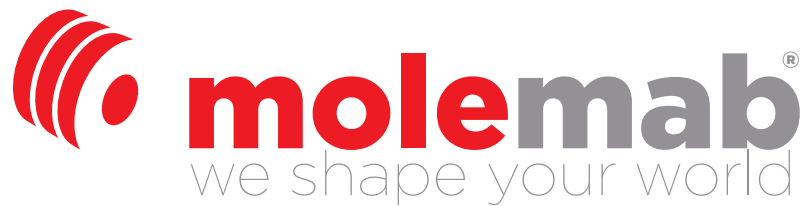
zum Schärfen von Werkzeugen für die Holzbearbeitung

Mole per utensili per la lavorazione del legno
Grinding wheels for woodworking tools
Meules pour outils pour travailler le bois



Sägeschärfscheiben

**zum Schärfen von Werkzeugen
für die Holzbearbeitung**



***Mole per utensili per la
lavorazione del legno***

***Grinding wheels for
woodworking tools***

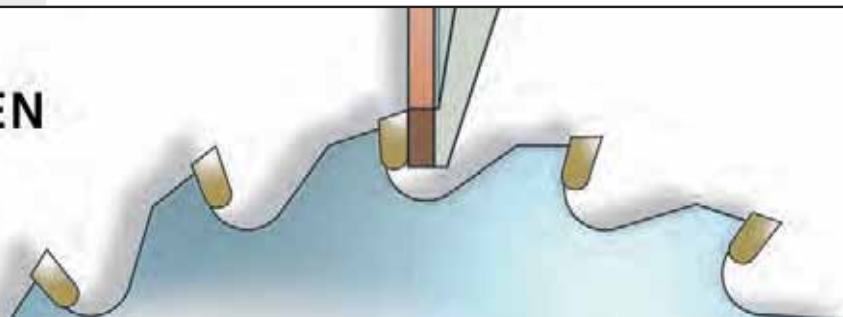
***Meules pour outils pour
travailler le bois***

Molemab Inotech
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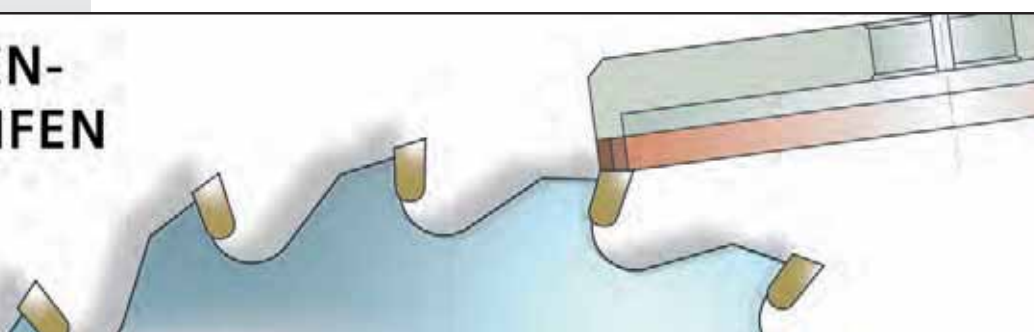


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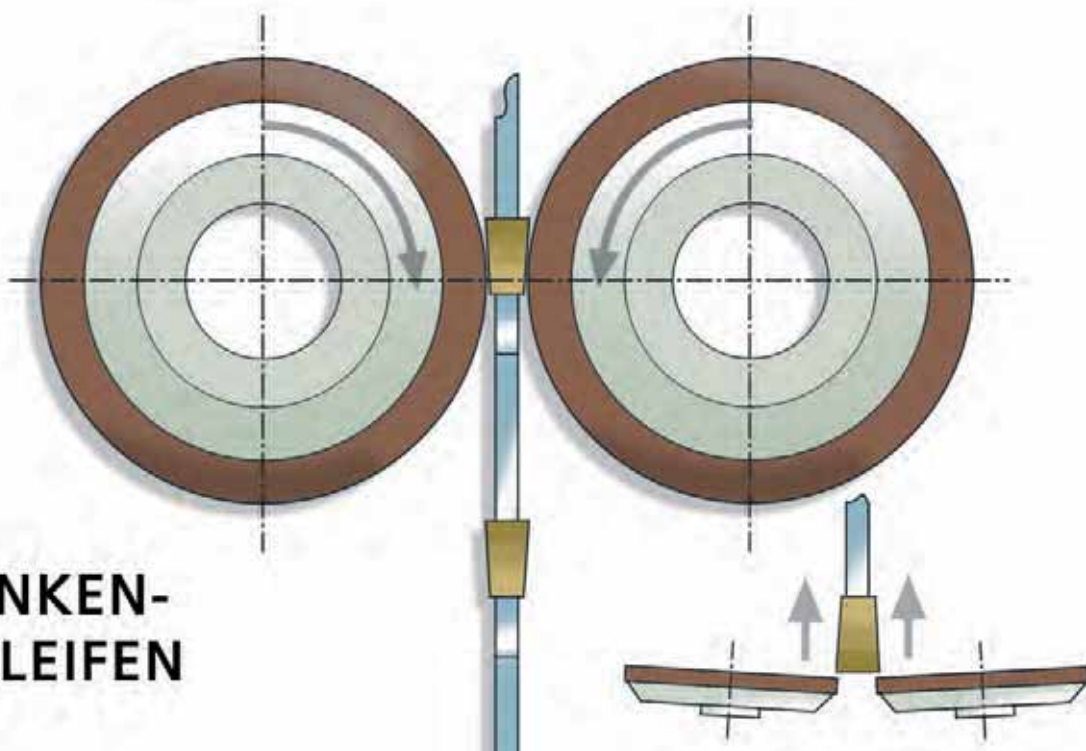
BRUST- SCHLEIFEN



RÜCKEN- SCHLEIFEN



FLANKEN- SCHLEIFEN



Inhaltsverzeichnis

Indice / Table of contents / Table des matières

Diamant- und CBN-Schleifscheiben

Mole diamantate e CBN
 Diamond and CBN wheels
 Meules diamant et CBN

4

Diamant

Il diamante
 Diamond
 Le diamant

4

Kubisch kristallines Bornitrid (CBN)

Nitrato di boro cubico cristallino (CBN)
 Cubic boron nitride (CBN)
 Nitrure de bore cubique cristallin (CBN)

5

Belagqualität

Specifica della mola
 Specification
 Nuance de la meule

6

Korngröße

Grana
 Grit
 La granulométrie

6

Formübersicht

Forme standard
 Shape overview
 Formes standards

8

Diamant- und CBN-Schleifscheiben zum Brustschleifen von Kreissägen

Mole diamantate e CBN per l'affilatura della spoglia frontale del dente delle seghe circolari
 Diamond and CBN grinding wheels for face grinding of circular saws
 Meules diamantées et CBN pour rectification de face de lames de scies circulaires

11

Diamant-Schleifstifte zum Brustschleifen von Hohlzahnsägen

Mole diamantate e CBN con gambo per l'affilatura del profilo concavo del dente /
 Diamond mounted points for face grinding of hollow teeth
 Meules diamantées et CBN sur tiges pour rectification de face de lames de scies à plaquettes

23

Diamant- und CBN-Schleifscheiben zum Rückenschleifen von Kreissägen

Mole diamantate e CBN per l'affilatura del dorso del dente delle seghe circolari
 Diamond and CBN grinding wheels for back grinding of circular saws
 Meules diamantées et CBN pour l'affûtage de dos de lames de scies circulaires

25

Diamant- und CBN-Schleifscheiben

zum Flankenschleifen von HM- bzw. HSS-Kreissägen

Mole diamantate e CBN per l'affilatura del fianco del dente delle seghe circolari
 Diamond and CBN grinding wheels for side grinding of hard metal and high-speed
 steel circular saws
 Meules diamantées et CBN pour rectification des profils de dents des lames de scies circulaires

31

Diamant- und CBN-Schleifscheiben zum Profilschleifen

Mole diamantate e CBN per la rettifica di profili
 Diamond and CBN grinding wheels for profile grinding
 Meules diamantées et CBN pour rectification de profils

35

Diamant- und CBN-Schleifscheiben zum Nachschleifen von Hobelmessern

Mole diamantate e CBN per la riaffilatura dei coltelli della pialla
 Diamond and CBN grinding wheels for regrinding of plane knives
 Meules diamantées et CBN pour le réaffûtage de fers plats

39

Diamant- und CBN-Schleifscheiben für ISEL-Maschinen

Mole diamantate e CBN per macchine ISEL
 Diamond and CBN grinding wheels for ISEL machines
 Meules diamantées et CBN pour machines ISEL

43

Diamant- und CBN-Schleifscheiben zum Schleifen von Dübelbohrern

Mole diamantate e CBN per l'affilatura di punte
 Diamond and CBN grinding wheels for grinding of wood spade bits
 Meules diamantées et CBN pour la rectification des forêts à cheville

47

Schleifscheiben für enge Zahnteilungen

Mole per l'affilatura di denti molto vicini tra loro
 Grinding wheels for closely positioned teeth
 Meules d'affûtage de dentures fines

49

Jointersteine zum Abziehen von Hobelmessern

Pietre per l'affilatura di coltelli
 Grinding stones for sharpening machine knives
 Pierres d'avivage pour l'affûtage de couteaux

51

Diamant- und CBN-Schleifscheiben

Mole diamantate e CBN / Diamond and CBN wheels /
Meules diamant et CBN

von molemab Inotech sind in der Zusammensetzung sowie in Maß- und Rundlauf-toleranzen Präzisionswerkzeuge. Entsprechend eingesetzt ergeben sich damit ökonomische Vorteile gegenüber allen anderen Schleifmitteln. Ständiges Forschen nach neuen Bindungssystemen sowie Weiterentwickeln der Fertigungstechnologien in unseren Laboratorien ermöglicht, stets die Lösung Ihrer aktuellen Bearbeitungsaufgaben anbieten zu können.

Le mole diamantate e CBN Molemab Inotech sono utensili abrasivi aventi accurate precisioni dimensionali, ottima equilibratura e costanza qualitativa. Se impiegate correttamente possono offrire notevoli vantaggi rispetto a mole tradizionali. Le ricerche continue di nuovi leganti nei nostri laboratori e il costante sviluppo delle tecnologie di produzione permettono di trovare sempre una soluzione adeguata ai vari problemi di lavorazione.

molemab Inotech diamond and CBN wheels are precision abrasive tools expertly balanced and manufactured to assure constant/repeatable quality. When correctly used they offer notable advantages over traditional wheels. The continuous research of new bonds and the steady development of our laboratory technologies guarantee solutions to all your grinding problems.

Les meules diamant et nitrure de bore (CBN) fabriquées par Molemab Inotech sont des outils abrasifs de grande précision dimensionnelle, possédant un équilibrage parfait et une qualité constante. Elles peuvent ainsi offrir de remarquables avantages comparés aux meules traditionnelles. La recherche continuelle de nouveaux liants, et le développement constant des technologies de production, nous permettent de toujours trouver la solution adéquate aux différents problèmes d'usinage.

Diamant / Il diamante / Diamond / Le diamant

eignet sich aufgrund seiner chemischen Eigenschaften sowie seiner Härte besonders zur Bearbeitung von: Hartmetall, Hartmetall-Stahl-Kombinationen, Aufspritz- und Aufschweißlegierungen, Oxidkeramik, Porzellan, Steingut, Silizium, Ferrit, Halbleiterwerkstoffen, Graphit, Elektrokohle, Natur- und Kunststein, glasfaserverstärkten Kunststoffen, Duroplasten, Glas, Quarz, feuerfesten Werkstoffen, polykristallinem Diamant (PKD) und poly-kristallinem CBN (PKB). Die Auswahl der geeignetsten Diamanttype wird aus einem überaus großen Sortiment von synthetischen und natürlichen, metallummantelten, bedampften oder unbeschichteten, blockig oder unregelmäßig geformten Körnungen getroffen.

Per le sue proprietà chimiche e la sua durezza è adatto soprattutto alla lavorazione di metalli duri, combinazioni di metallo duro e acciaio, leghe a spruzzo e sinterizzate, ceramica, porcellana, maiolica, silicio, ferrite e semiconduttori, grafite, elettrocarburi, pietre naturali ed artificiali, resine rinforzate con fibra di vetro, duroplast, vetro, quarzo, materiali refrattari, diamanti policristallini (PKD) e CBN policristallino (PKB). La scelta del tipo di diamante più adatto viene effettuata tra un vastissimo assortimento di grane sintetiche e naturali, rivestite in metallo, vaporizzate e non rivestite, a forma arrotondata o irregolare.

Thanks to its chemical properties and hardness, diamond is particularly well suited for grinding hard metals, hard metal and steel combinations, sprayed and sintered alloys, ceramic, porcelain, majolica, silicon, ferrite, semiconductors, graphite, electrocarbides, natural and artificial stones, fibreglassreinforced resin, duroplast, glass, quartz, refractory materials, polycrystalline diamond (PCD) and polycrystalline CBN (PCBN). Natural or synthetic diamonds are chosen for their inherent properties and may be metal-clad, uncovered, vaporized and round or irregular in shape depending on the application.

Du fait de ses propriétés chimiques et de sa dureté, il convient avant tout à l'usinage de métaux dur, de combinaison de métaux dur et d'acier, d'alliages déposés et frittés, de céramique, de porcelaine, de poterie, de silicium, de ferrite, de semi-conducteurs, de graphite, d'électrocarbure, de pierre naturelles et artificielles, de résines renforcées avec de la fibre de verre, de quartz, de matériaux réfractaires, de diamant poly cristallin (PKD) et CBN poly cristallin(PKB). Le choix du type de diamant, le plus adapté, est effectué dans une très large gamme de grains synthétiques et naturels recouverts de métal, vaporisés et non recouverts, de forme arrondie ou irrégulière.

Kubisch kristallines Bornitrid (CBN)

*Nitruro di boro cubico cristallino (CBN) / Cubic boron nitride (CBN) /
Nitrure de bore cubique cristallin (CBN)*

wird synthetisch hergestellt, ist hochtemperaturbeständig und wird vorwiegend zum Bearbeiten folgender Werkstoffe verwendet: Vergütungsstähle, Gußeisen, Federstähle, Einsatzstähle, hochlegierte Stähle, Warm- und Kaltarbeitsstähle, Schnellarbeitsstähle, Kugellagerstähle und Stellite. Ähnlich wie bei Diamant kann auch bei CBN aus einem breiten Angebot von Typen mit unterschiedlichen Eigenschaften gewählt werden.

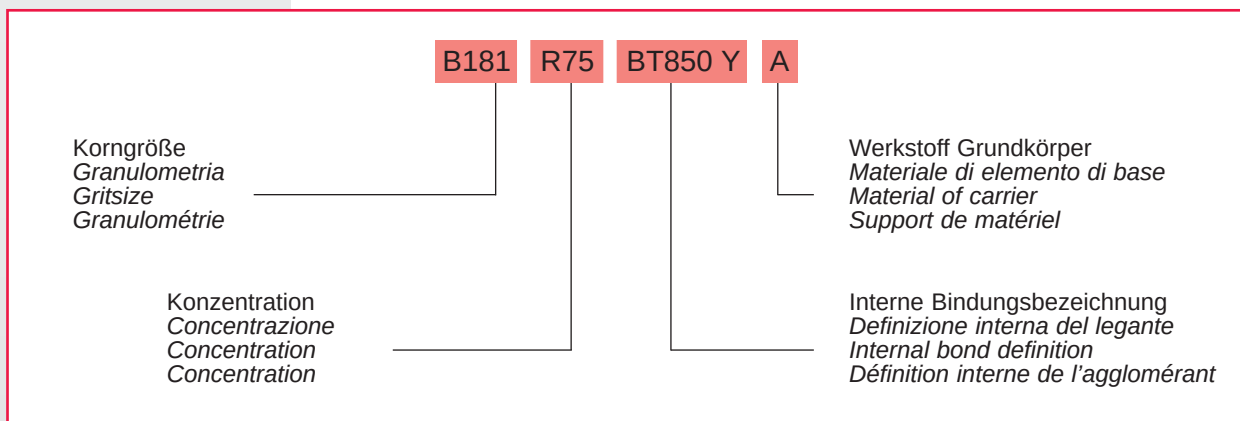
Prodotto sintetico, resistente alle alte temperature, viene usato principalmente per la lavorazione di acciai trattati, ghisa, acciai per molle, acciai da cementazione, acciai altamente legati, acciai per lavorazioni a caldo e a freddo, acciai super rapidi, acciai da cuscinetti e stellite. Come per il diamante, anche per il CBN la scelta è possibile tra un'ampia gamma di tipi aventi caratteristiche diverse.

A heat-resistant synthetic product, CBN is mainly used for grinding the following materials: treated steel, cast iron, spring steel, steel for concrete, high-alloy steel, hot or cold working steel, HSS, bearing steel and stellite. Like diamond, the quality of CBN can be chosen from a wide range of types, each with its own unique properties.

Un produit synthétique résistant à des températures élevées et utilisé principalement pour l'usinage des matériaux suivants: aciers traités, fonte, aciers super rapides, aciers à roulement et stellites. Comme pour le diamant, le choix du CBN s'effectue dans une très large gamme offrant ainsi des propriétés très diverses.

Belagqualität / Specifica della mola Specification / Nuance de la meule

Beispiel / Esempio / Example / Exemple:



Korngröße / Grana / Grit / La granulométrie

Die eingesetzte Korngröße bestimmt weitestgehend die Schleifleistung und die erreichte Oberflächengüte. Bei konstantem Karatinhalt steigt mit feinerem Korn die Anzahl der Kornspitzen auf der Belagoberfläche, die Scheibe wirkt subjektiv dichter, härter und weniger schleiffreudig. Um Spanräume am Schleifbelag zu schaffen ist es daher notwendig, die Konzentration auf die Korngröße abzustimmen, um ein zu dichtes Bepacken mit Körnung zu verhindern. Die Korngrößen werden je nach Ursprungsland unterschiedlich bezeichnet. Der europäische Standard (FEPA) sieht eine Größenbezeichnung nach dem mittleren Korndurchmesser vor. Daneben wird die amerikanische Bezeichnung in US-mesh sowie die Bezeichnung nach DIN 848-65 verwendet. Nachstehende Tabelle ermöglicht die problemlose Übersetzung unterschiedlicher Korngrößenbezeichnungen.

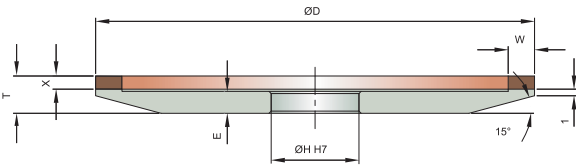
La scelta della grana viene effettuata in base all'asportazione e al grado di rugosità desiderate. A parità di caratura il numero delle punte diamantate taglienti presenti sulla superficie della fascia è maggiore per grane fini, quindi la mola risulta essere più compatta, più dura e meno malleabile. Pertanto è necessario trovare la giusta combinazione granulometria-concentrazione per permettere lo scarico dei trucioli generati dall'azione di taglio e impedire che la mola si impasti. La granulometria viene classificata in base al paese di provenienza. Lo standard europeo FEPA prevede la classificazione in base al diametro medio della grana. Molto diffuse sono anche le tabelle USA-mesh e DIN 848-65. La tavola che segue permette di confrontare le diverse classificazioni:

The grit is chosen according to the quantity of material that has to be removed and the roughness you want to reach. Carats being equal, a fine grit presents a larger number of cutting edges on the rim; therefore the wheel is harder, denser and less malleable. It is therefore necessary to find the right combination grit-size/concentration, to allow dispersion of the chips; to avoid chip build up, or clogging. The grit is designed according to its country of origin. The european FEPA Standard classifies the grit according to its average diameter. The charts USA-mesh and DIN 848-65 are also very popular. The following chart allows a comparison of the different classifications:

Le choix de la granulométrie est fait selon la quantité de matière à enlever et selon la rugosité demandée. A caratage égal, le nombre de grains de diamant coupants présents sur la périphérie du bandeau est supérieur pour les grains fins. La meule est donc plus compacte, plus dure et moins malléable. Par contre, il est nécessaire de trouver la juste combinaison entre la concentration et la granulométrie afin de permettre l'évacuation des copeaux et empêcher que la meule ne s'encrasse. La classification de la granulométrie est différente selon le pays de production. La norme standard européenne FEPA prévoit la classification selon le diamètre moyen du grain. On utilise aussi souvent les normes USA-mesh et DIN 848-65. Le tableau suivant permet de comparer les différentes classifications.

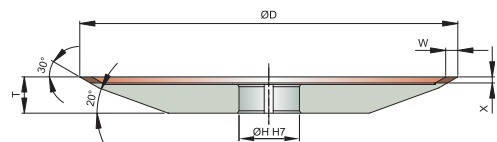
molemab INOTECH F.E.P.A. DIAMANT / DIAMOND		molemab INOTECH F.E.P.A. CBN		US-Standard ASTM-E-11-70		Nennmaschen- weite nach DIN 848 (1980) ISO 6106 Nominal mesh width according to DIN 848 (1980) ISO 6106	DIN 848 (1965)	
eng <i>stretto</i> close serrée	weit <i>largo</i> wide large	eng <i>stretto</i> close serrée	weit <i>largo</i> wide large	eng <i>stretto</i> close serrée	weit <i>largo</i> wide large		eng <i>stretto</i> close serrée	weit <i>largo</i> wide large
D 301		B 301		50/60		300/ 250	D 280	D 250
D 251	D 252	B 251	B 252	60/70		250/ 212	D 220	
D 213		B 213		70/80		212/ 180	D 180	
D 181		B 181		80/100		180/ 150	D 140	D 150
D 151		B 151		100/120		150/ 125	D 110	
D 126		B 126		120/140		125/ 106	D 90	D 100
D 107		B 107		140/170		106/ 90	D 65	
D 91		B 91		170/200		90/ 75	D 55	D 70
D 76		B 76		200/230		75/ 63	D 45	
D 64		B 64		230/270		63/ 53	D 35	
D 54		B 54		270/325		53/ 45		D 50
D 46		B 46		325/400		45/ 38		
								D 30

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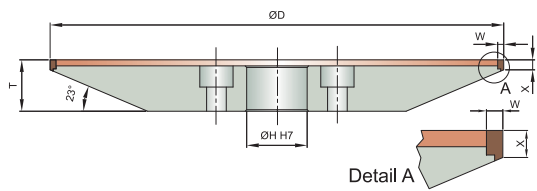
Seite 12

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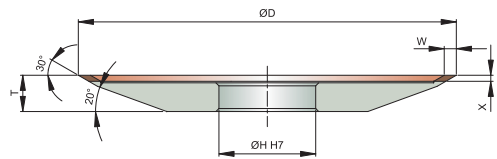
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4A2



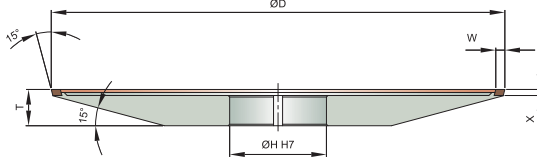
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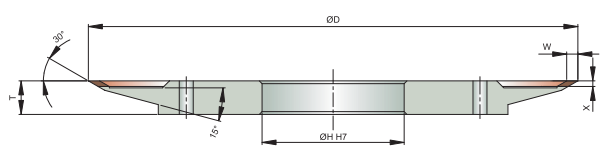
Seite 16

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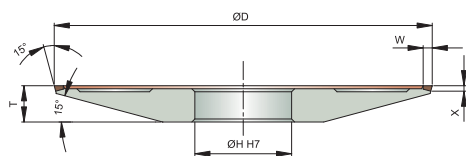
Seite 13

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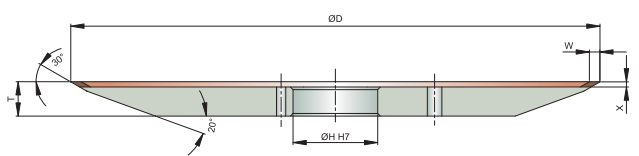
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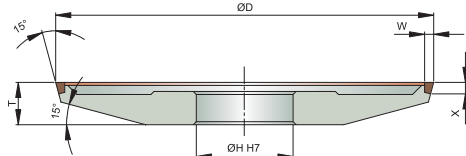
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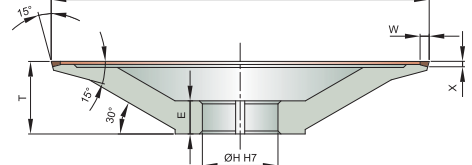
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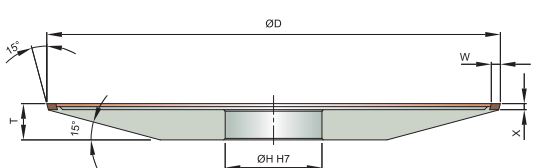
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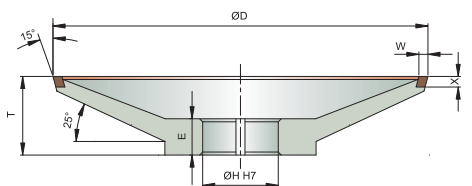
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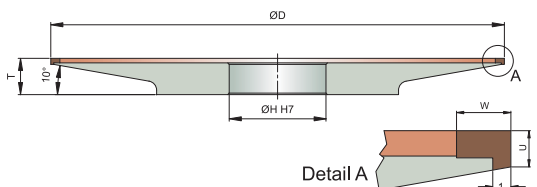
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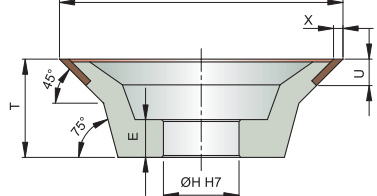
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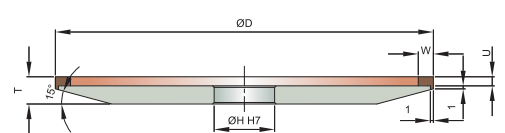
Seite 15

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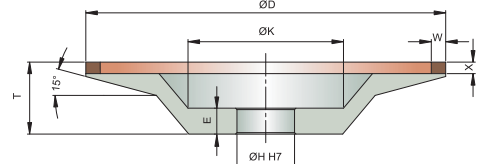
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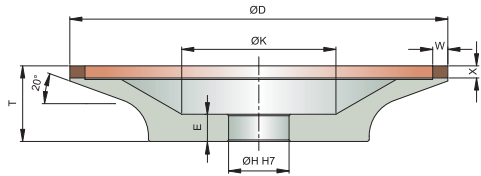
Seite 15

13A2



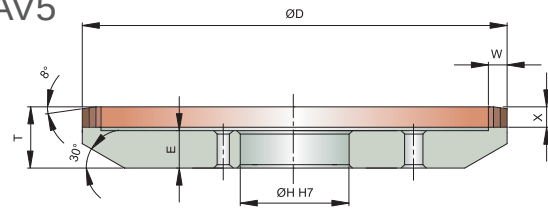
Seite 19

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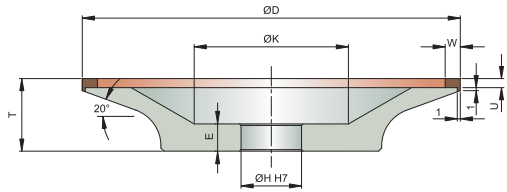
Seite 20

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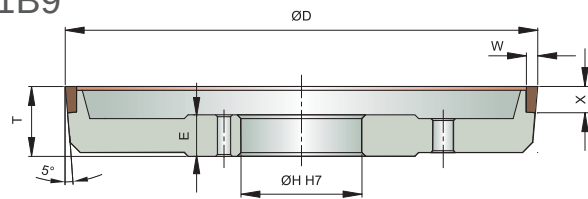
Seite 28

13C9-S



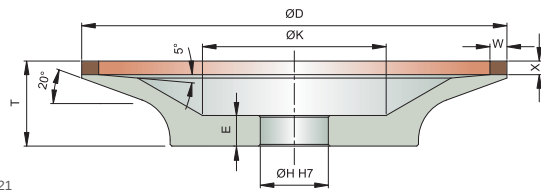
Seite 20

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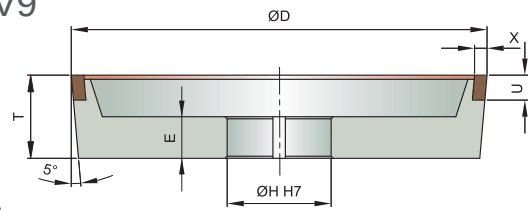
Seite 28

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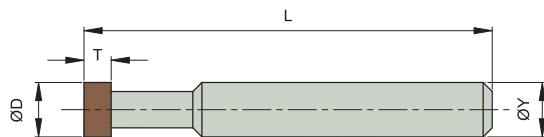
Seite 21

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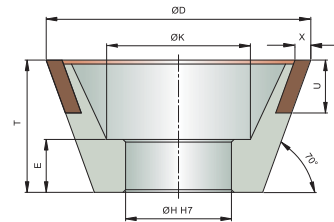
Seite 29

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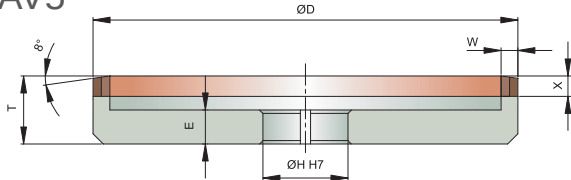
Seite 24

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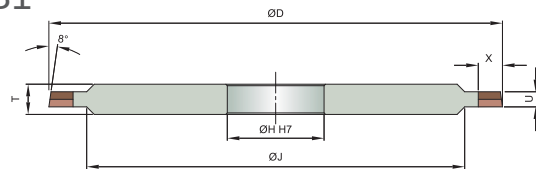
Seite 29

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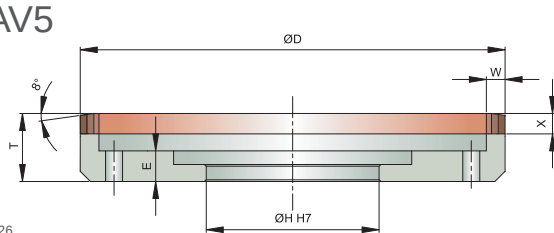
Seite 26

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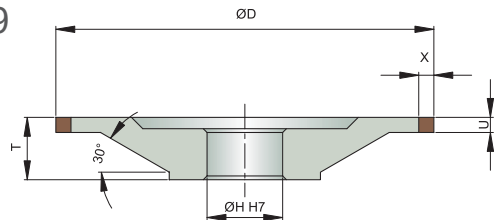
Seite 30

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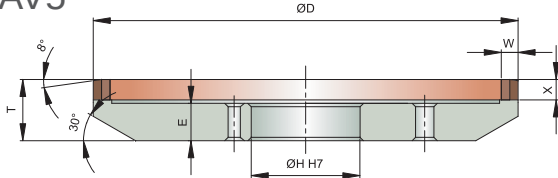
Seite 26

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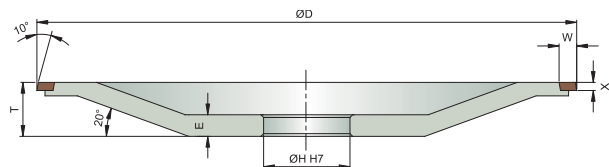
Seite 32

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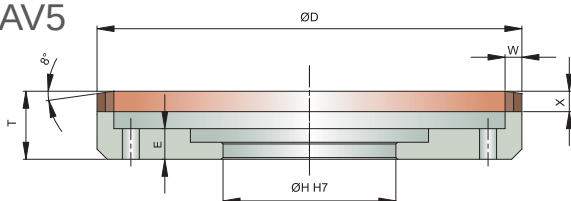
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12A9



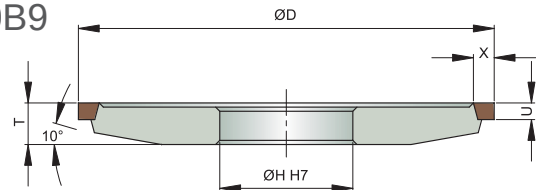
Seite 32

6AV5



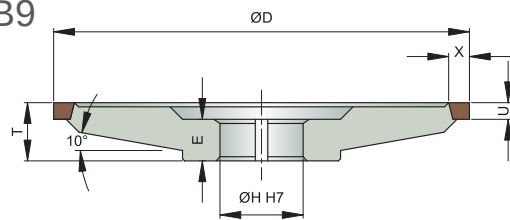
Seite 27

60B9



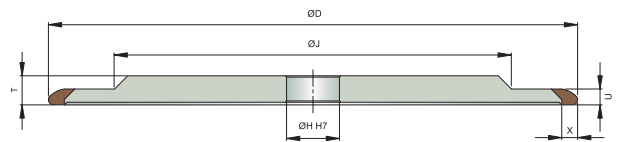
Seite 33

62B9



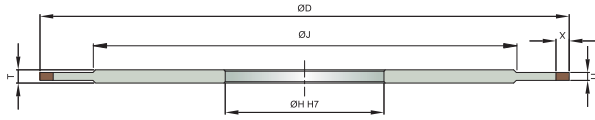
Seite 33

3CH1



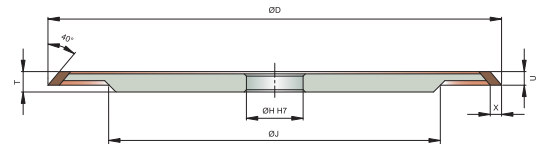
Seite 44

14A1



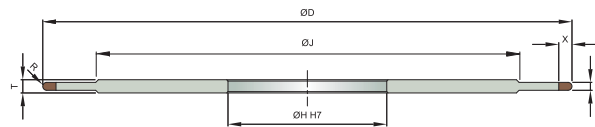
Seite 36

3V1-40°



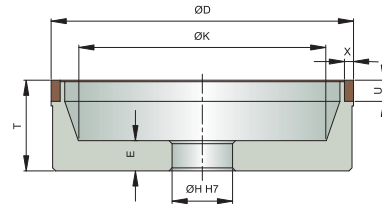
Seite 45

14F1



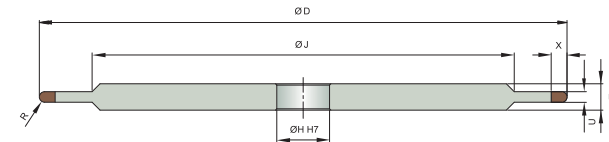
Seite 36

6A9



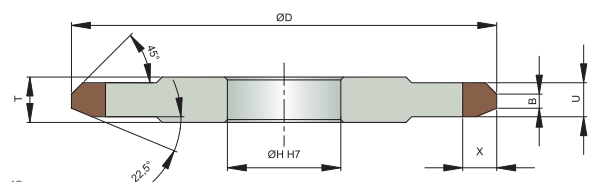
Seite 45

14F1



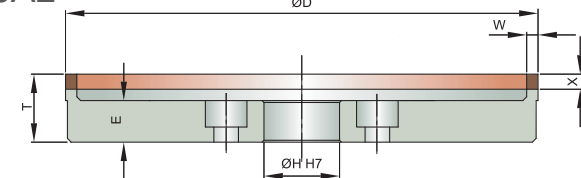
Seite 37

1B0



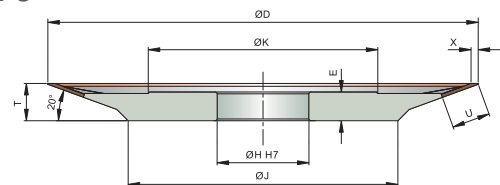
Seite 48

6A2



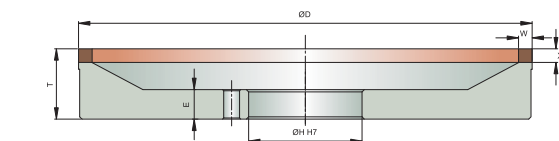
Seite 40

12V9



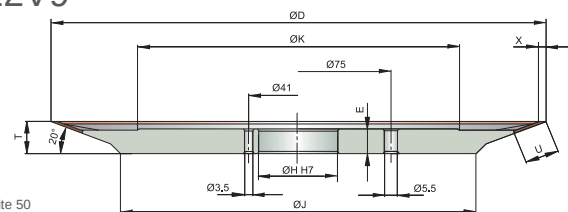
Seite 50

6A2



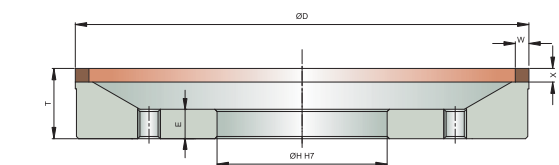
Seite 40

12V9



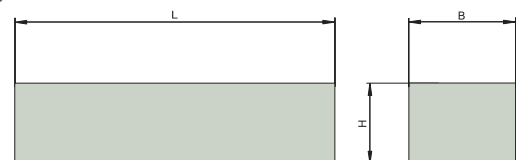
Seite 50

6A2



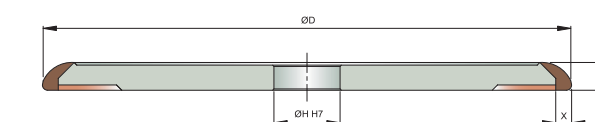
Seite 41

GSS



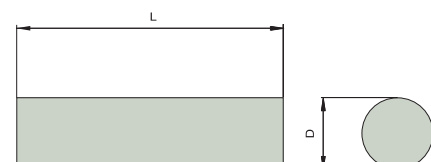
Seite 52

1CH1



Seite 44

GSR



Seite 52

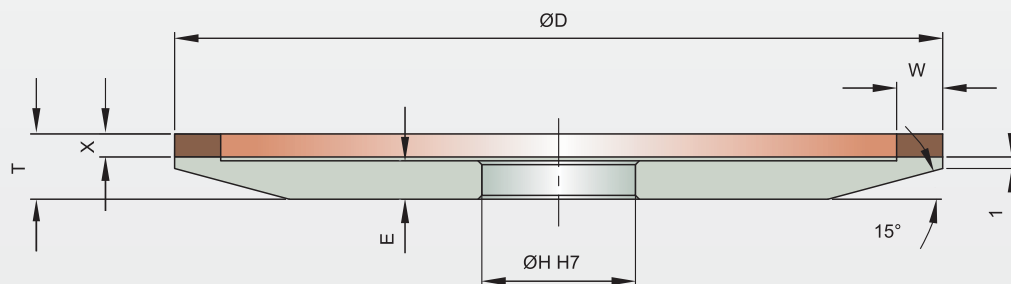
Diamant- und CBN- Schleifscheiben zum Brustschleifen von Kreissägen

*Mole diamantate e CBN per l'affilatura della spoglia frontale
del dente delle seghe circolari*

Diamond and CBN grinding wheels for face grinding of circular saws

*Meules diamantées et CBN pour rectification de face de lames
de scies circulaires*

4A2

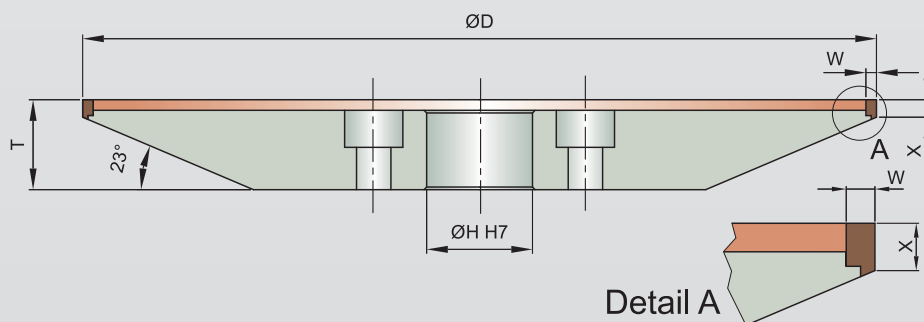


Form / Shape	D	W	X	H	T-X	E
4A2	100	4, 5, 6	2, 3, 4	20	6	5.5
4A2	125	4, 5, 6	2, 3, 4	20	7	6.5
4A2	150	4, 5, 6	2, 3, 4	20	9	8.5

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
4A2	D - W - X - H : 100 - 5 - 3 - 20	D46 R50 BW401 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D46	R50	BW401 Y A
D64	R50	BW401 Y A
D64	R75	BW188 N A
D126	R75	BW185 N A
D151	R75	BW185 N A
B151	R50	BS835 Y A

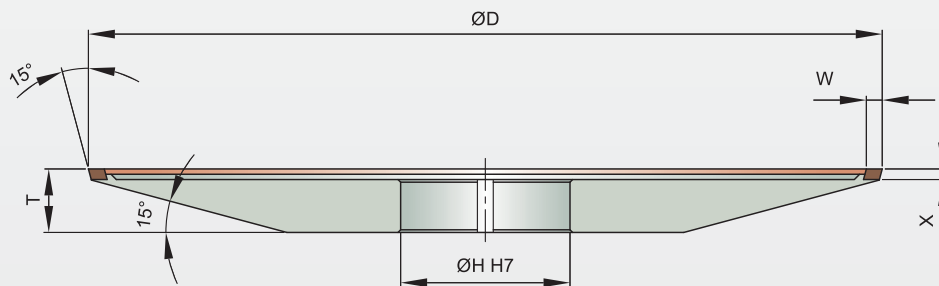
4A2



Form / Shape	D	W	X	H	T
4A2-823	150	2	3.3	20	17

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
4A2-823	D - W - X - H : 150 - 2 - 3.3 - 20	B107 R75 BT966 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
B107	R75	BT966 Y A

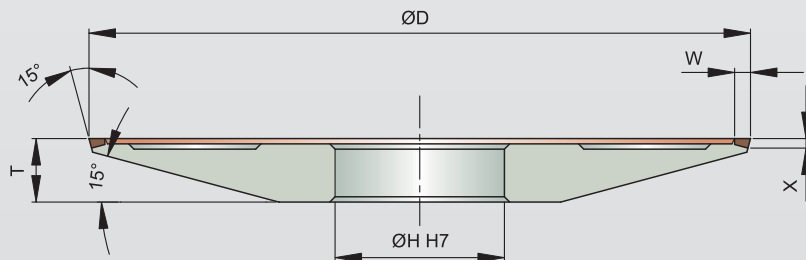


4B9

Form / Shape	D	W	X	H	T
4B9-631	100	3	1.2	25	7.5
4B9-632	100	3	1.8	25	8

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
4B9-631	D - W - X - H : 100 - 3 - 1.2 - 25	D54 R75 BW361 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D54	R75	BW361 Y A
D54	R100	BW361 Y A
D64	R100	BW361 Y A
D76	R125	BW361 Y A
D91	R100	BW361 Y A



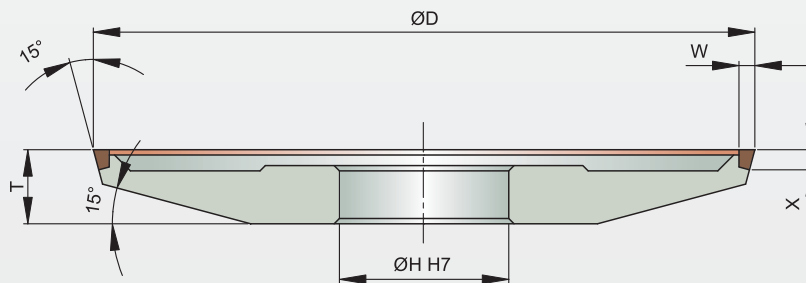
4B9

Form / Shape	D	W	X	H	T
4B9-731	125	3	1.2	32	11.5
4B9-732	125	3	1.8	32	12
4B9-932	175	3	2	32	12
4B9-032	200	3	1.2, 2.0	32	12

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
4B9-731	D - W - X - H : 125 - 3 - 1.2 - 32	D54 R75 BW361 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D54	R75	BW361 Y A
D54	R100	BW361 Y A
D64	R100	BW361 Y A
D76	R125	BW361 Y A
D91	R100	BW361 Y A

4B9

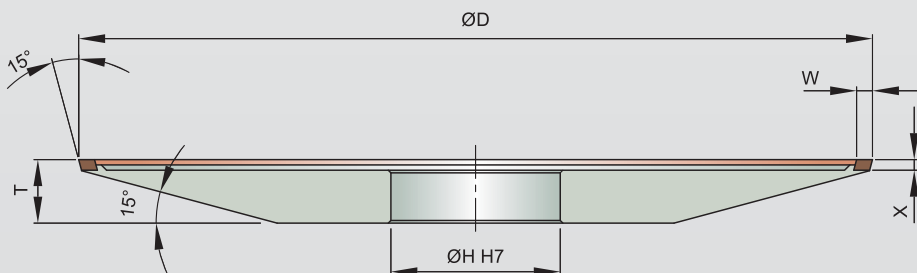


Form / Shape	D	W	X	H	T
4B9-734	125	3	3.8	32	14
4B9-034	200	3	3.8	32	14

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
4B9-734	D - W - X - H : 125 - 3 - 3.8 - 32	D54 R75 BW361 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D54	R75	BW361 Y A
D54	R100	BW361 Y A
D64	R100	BW361 Y A
D76	R125	BW361 Y A
D91	R100	BW361 Y A

4B9

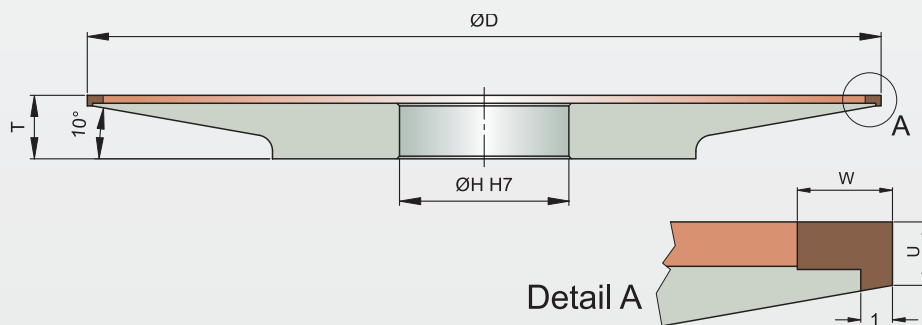


Form / Shape	D	W	X	H	T
4B9-832	150	3	2	32	12

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
4B9-832	D - W - X - H : 150 - 3 - 2 - 32	D54 R75 BW361 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D54	R75	BW361 Y A
D54	R100	BW361 Y A
D64	R100	BW361 Y A
D76	R125	BW361 Y A
D91	R100	BW361 Y A

4C9

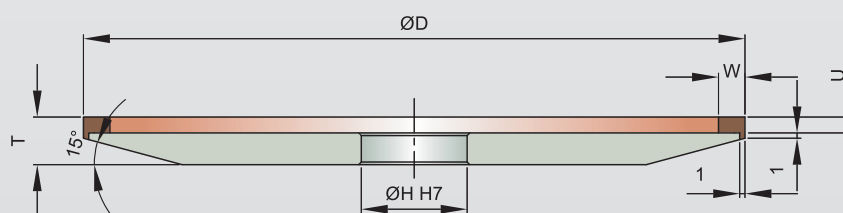


Form / Shape	D	W	U	H	T
4C9-832	150	3	2	32	12

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
4C9-832	D - W - U - H : 150 - 3 - 2 - 32	D64 U100 BW360 Y E

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D64	U100	BW360 Y E
D91	R100	BW361 Y E

4C9

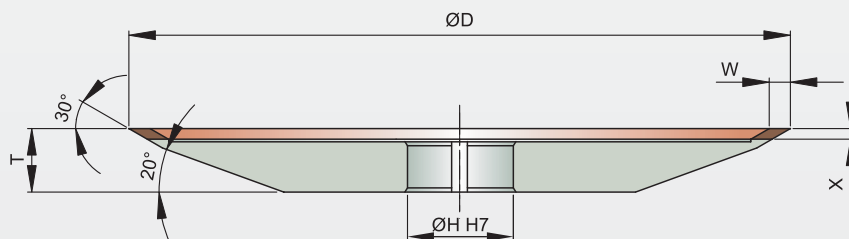


Form / Shape	D	W	U	H	T
4C9-754	125	5	4	Bohrungsdurchmesser angeben / Indicare diametro del foro / Please give bore diameter / Alésage à nous communiquer	10
4C9-854	150	5	4		12

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
4C9-754	D - W - U - H : 125 - 5 - 4 - 32	D64 R50 BW401 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D46	R50	BW401 Y A
D64	R50	BW401 Y A
D64	R75	BW188 N A
D126	R75	BW185 N A
D151	R75	BW185 N A
B151	R50	BS835 Y A

4V2

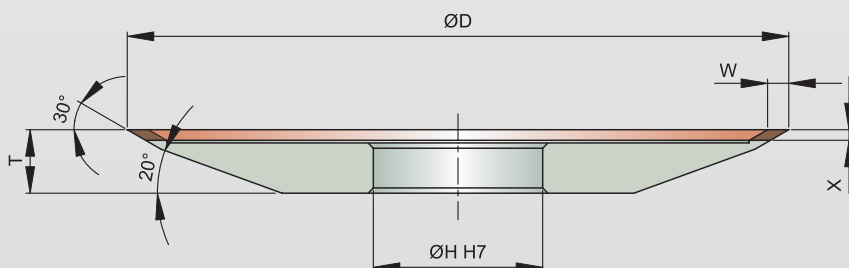


Form / Shape	D	W	X	H	T
4V2-642	100	4	2	25	10
4V2-742	125	4	2	25	12
4V2-842	150	4	2	25	13

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
4V2-842	D - W - X - H : 150 - 4 - 2 - 25	D76 R125 BW361 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D76	R125	BW361 Y A

4V2

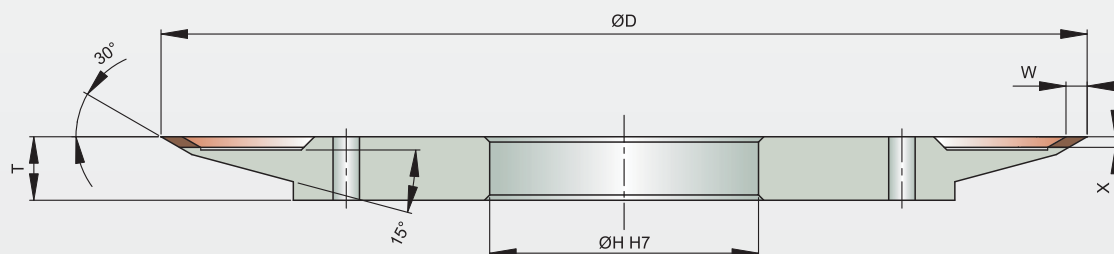


Form / Shape	D	W	X	H	T
4V2-742	125	4	2	20	12
4V2-742	125	4	2	32	12
4V2-842	150	4	2	20	13
4V2-842	150	4	2	32	13

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
4V2-742	D - W - X - H : 125 - 4 - 2 - 20	D76 R125 BW361 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D76	R125	BW361 Y A

4V2

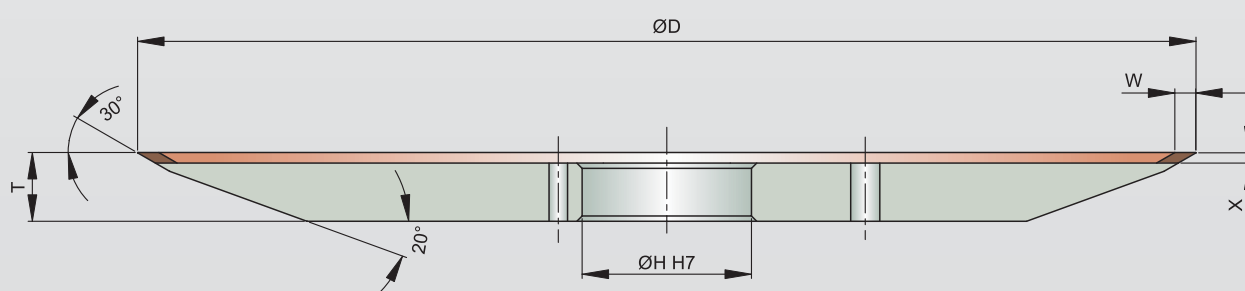


Form / Shape	D	W	X	H	T
4V2-942	175	4	2	50.8	12

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
4V2-942	D - W - X - H : 175 - 4 - 2 - 50.8	D76 R125 BW361 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D76	R125	BW361 Y A

4V2

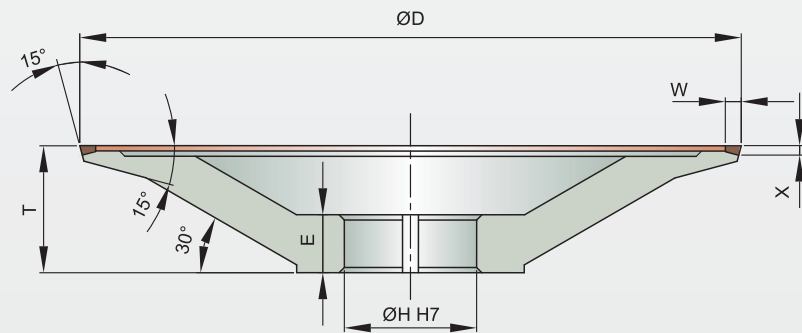


Form / Shape	D	W	X	H	T
4V2-022	196	2	2	32	13
4V2-042	200	4	2	32	13

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
4V2-022	D - W - X - H : 196 - 2 - 2 - 32	D76 R125 BW361 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D76	R125	BW361 Y A

12B9

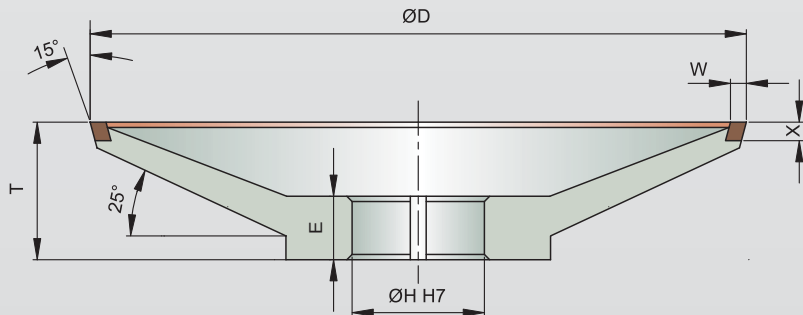


Form / Shape	D	W	X	H	T	E
12B9-732	125	3	1.8	25	24	11

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
12B9-732	D - W - X - H : 125 - 3 - 1.8 - 25	D76 R75 BW361 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D54	R75	BW361 Y A
D76	R75	BW361 Y A

12B9

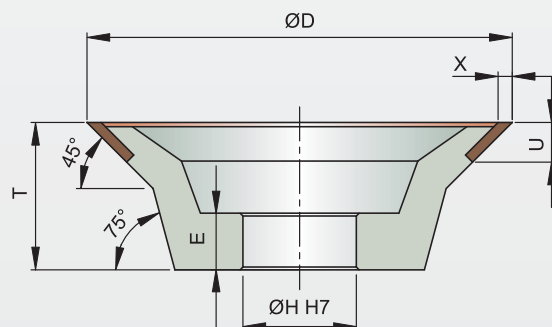


Form / Shape	D	W	X	H	T	E
12B9-733	125	3	3.3	25	26	12

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
12B9-733	D - W - X - H : 125 - 3 - 3.3 - 25	D76 R75 BW356 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D54	R75	BW356 Y A
D76	R75	BW356 Y A

12V9

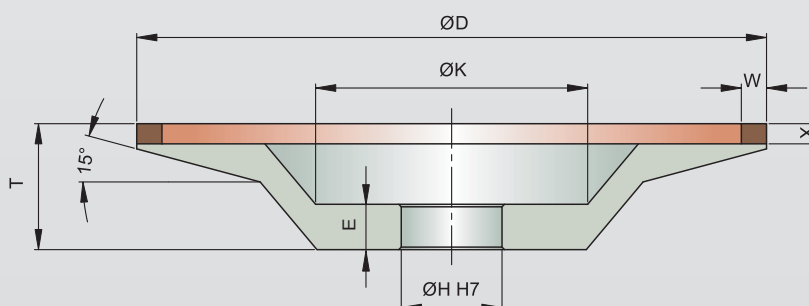


Form / Shape	D	U	X	H	T	E
12V9-527	75	7.1	2.3	20	26	10

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
12V9-527	D - W - X - H : 75 - 7.1 - 2.3 - 20	D64 R75 BW184 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D64	R75	BW184 Y A

13A2

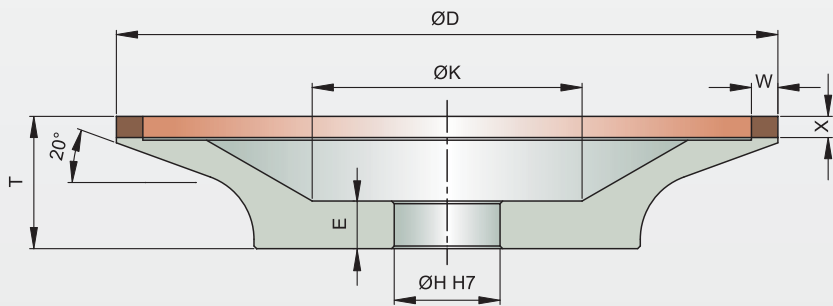


Form / Shape	D	W	X	H	T	E	K
13A2	125	5	4	20	25	9	54

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
13A2	D - W - X - H : 125 - 5 - 4 - 20	D64 R50 BW401 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D46	R50	BW401 Y A
D64	R50	BW401 Y A
B151	R50	BS835 Y A

13A2-S

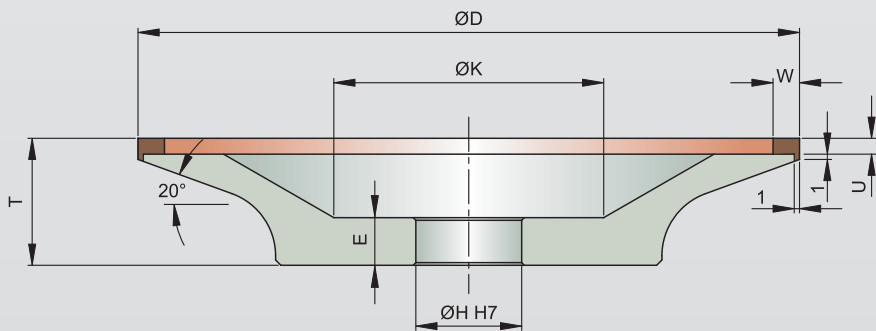


Form / Shape	D	W	X	H	T	E	K
13A2-S	125	5	4	20	25	9	51

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
13A2-S	D - W - X - H : 125 - 5 - 4 - 20	D64 R50 BW401 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D46	R50	BW401 Y A
D64	R50	BW401 Y A
B151	R50	BS835 Y A

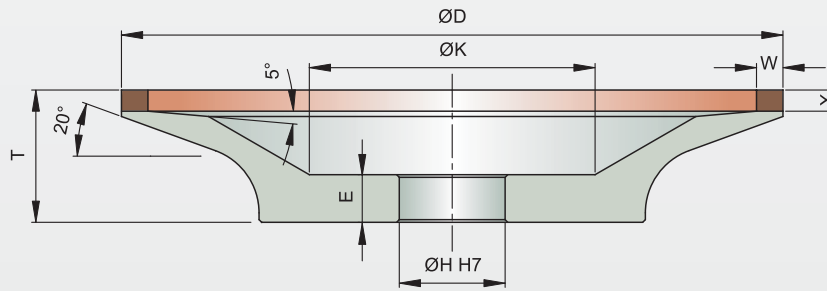
13C9-S



Form / Shape	D	W	U	H	T	E	K
13C9-S	125	5	4	20	25	9	51

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
13C9-S	D - W - X - H : 125 - 5 - 4 - 20	B151 R50 BS835 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D64	R50	BW401 Y A
B151	R50	BS835 Y A



Form / Shape	D	W	X	H	T	E	K
19A2-S	125	5	4	20	25	9	51

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
19A2-S	D - W - X - H : 125 - 5 - 4 - 20	D64 R50 BW401 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D46	R50	BW401 Y A
D64	R50	BW401 Y A
B151	R50	BS835 Y A

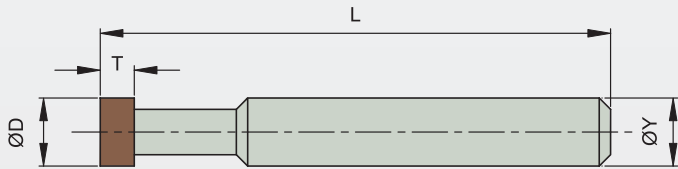
Diamant-Schleifstifte zum Brustschleifen von Hohlzahnsägen

*Mole diamantate e CBN con gambo per l'affilatura del profilo
concavo del dente*

Diamond mounted points for face grinding of hollow teeth

*Meules diamantées et CBN sur tiges pour rectification de face
de lames de scies à plaquettes*

1A8W



Form / Shape	D	T	X	Y	L
1A8W	6.5	3	1.75	6	45
1A8W	6.5	6	1.75	6	48

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
1A8W	D - T - X - Y : 6.5 - 3 - 1.75 - 6	D64 R125 BW361 Y E

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D64	R125	BW361 Y E
D76	R125	BW361 Y E
D76	R125	BW371 Y E
D91	R125	BW361 Y E

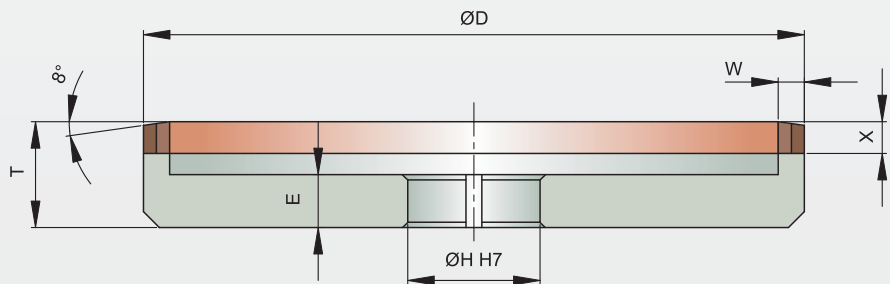
Diamant- und CBN- Schleifscheiben zum Rückenschleifen von Kreissägen

*Mole diamantate e CBN per l'affilatura del dorso del dente
delle seghe circolari*

Diamond and CBN grinding wheels for back grinding of circular saws

*Meules diamantées et CBN pour l'affûtage de dos de lames
de scies circulaires*

6AV5

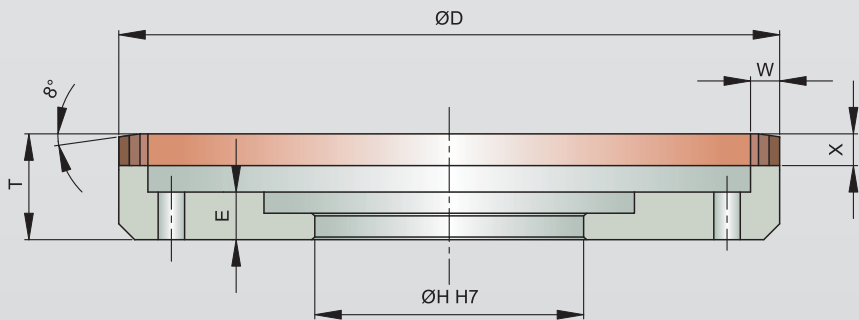


Form / Shape	D	W	X	H	T	E
6AV5-656	100	5	6	25	20	8
6AV5-650	100	5	10	25	24	8
6AV5-756	125	5	6	25	20	8
6AV5-750	125	5	10	25	24	8

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
6AV5-656	D - W - X - H : 100 - 5 - 6 - 25	D126/46 R100/75 BW360 Y I / BW360 Y I

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D126 / D46	R100 / R75	BW360 Y I / BW360 Y I
D126 / D46	R100 / R75	BW361 Y I / BW356 Y I
D126 / D46	R100 / R75	BV193 W I / BW193 W I
D126 / D46	RB50 / RB53	
D126 / D46	RB52 / RB53	

6AV5

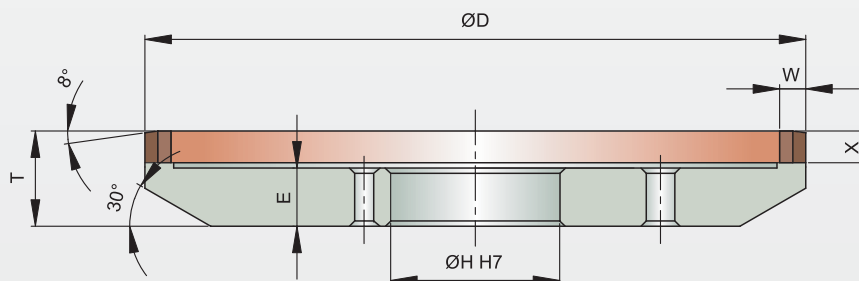


Form / Shape	D	W	X	H	T	E
6AV5-766	125	5.5	6	50.8	20	9

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
6AV5-766	D - W - X - H : 125 - 5.5 - 6 - 50.8	D126/46/15 R100/75/60 BW360 Y I / BW360 Y I / BF360 Y I

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D126 / D46 / D15	R100 / R75 / R60	BW360 Y I / BW360 Y I / BF360 Y I
D107 / D46 / D15	R100 / R75 / R60	BW360 Y I / BW360 Y I / BF360 Y I

6AV5



Form / Shape	D	W	X	H	T	E
6AV5-756	125	5	6	32	18	11
6AV5-750	125	5	10	32	21	11

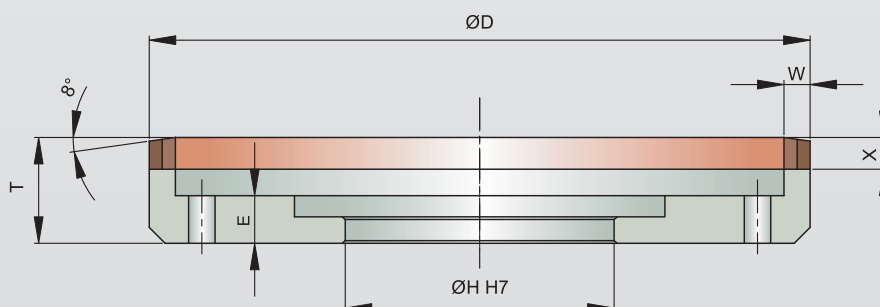
Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande

Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
6AV5-756	D - W - X - H : 125 - 5 - 6 - 32	D126/46 R100/75 BW360 Y I / BW360 Y I

Qualität /
Qualità / Quality / Qualité

Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D126 / D46	R100 / R75	BW360 Y I / BW360 Y I
D126 / D46	R100 / R75	BW361 Y I / BW356 Y I
D126 / D46	R100 / R75	BV193 W I / BW193 W I
D126 / D46	RB50 / RB53	
D126 / D46	RB52 / RB53	

6AV5



Form / Shape	D	W	X	H	T	E
6AV5-756	125	5	6	50.8	20	9
6AV5-750	125	5	10	50.8	20	9

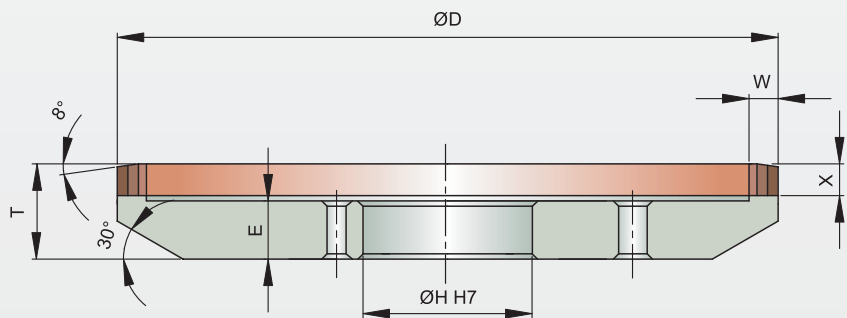
Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande

Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
6AV5-750	D - W - X - H : 125 - 5 - 10 - 50.8	D126/46 R100/75 BW360 Y I / BW360 Y I

Qualität /
Qualità / Quality / Qualité

Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D126 / D46	R100 / R75	BW360 Y I / BW360 Y I
D126 / D46	R100 / R75	BW361 Y I / BW356 Y I
D126 / D46	R100 / R75	BV193 W I / BW193 W I
D126 / D46	RB50 / RB53	
D126 / D46	RB52 / RB53	

6AV5

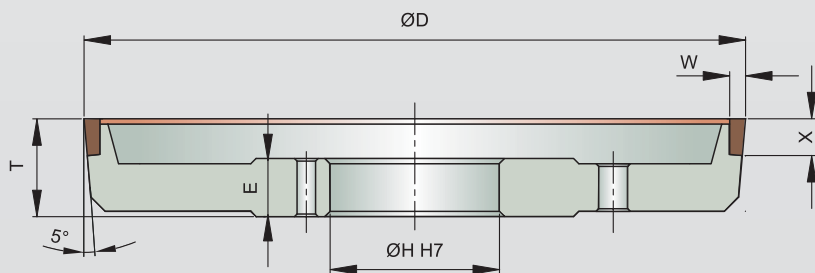


Form / Shape	D	W	X	H	T	E
6AV5-766	125	5.5	6	32	18	11

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
6AV5-766	D - W - X - H : 125 - 5.5 - 6 - 32	D126/46/15 R100/75/60 BW360 Y I / BW360 Y I / BF360 Y I

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L' agglomérant
D126 / D46 / D15	R100 / R75 / R60	BW360 Y I / BW360 Y I / BF360 Y I
D107 / D46 / D15	R100 / R75 / R60	BW360 Y I / BW360 Y I / BF360 Y I

11B9

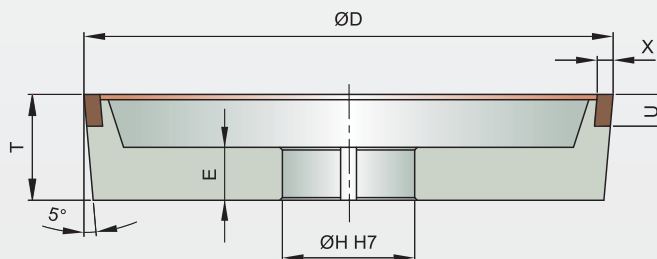


Form / Shape	D	W	X	H	T	E
11B9-763	125	3	6.5	32	18	11

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
11B9-763	D - W - X - H : 125 - 3 - 6.5 - 32	D54 R100 BW356 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L' agglomérant
D54	R100	BW356 Y A
D91	R100	BW356 Y A
B151	R75	BT956 Y A

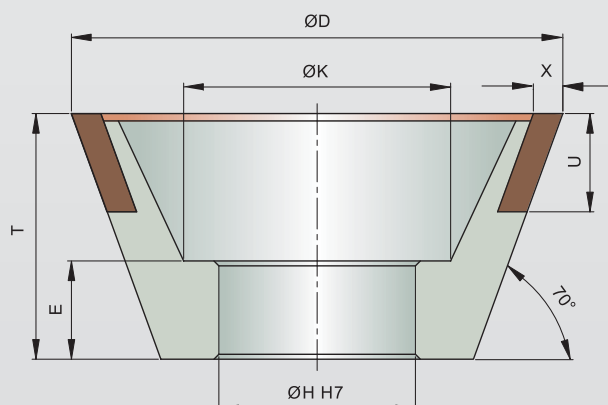
11V9



Form / Shape	D	U	X	H	T	E
11V9-636	100	6	3	25	20	10

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
11V9-636	D - U - X - H : 100 - 6 - 3 - 25	D54 R100 BW356 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D54	R75	BW356 Y A
D54	R100	BW356 Y A



11V9

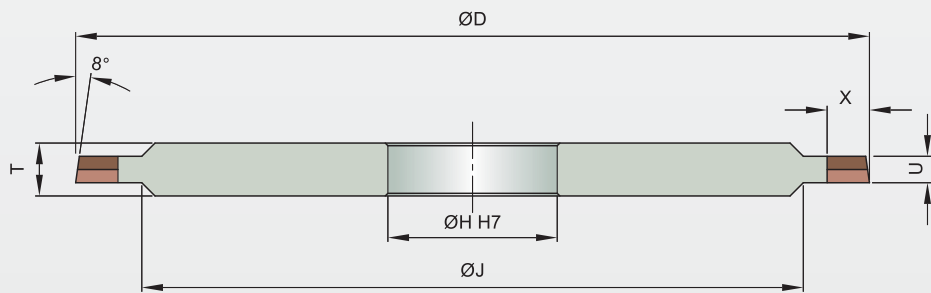
Form / Shape	D	U	X	T	E	K
11V9-362	40	6	2	23	10	22
11V9-462	50	8	2	25	10	29

Bohrungsdurchmesser H angeben / Indicare diametro del foro H /
Please give bore diameter H / Alésage H à nous communiquer

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
11V9-362	D - U - X - H : 40 - 6 - 2 - H	D64 R75 BW171 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D64	R75	BW171 Y A
D91	R75	BW171 Y A
D126	R75	BW171 Y A
B126	R75	BT850 Y A

14B1



Form / Shape	D	U	X	H	T	J
14B1-757	127	5	7	32	8	100
14B1-858	150	5	8	32	10	125
14B1-958	175	5	8	32	10	150
14B1-058	200	5	8	32	10	175

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
14B1-757	D - U - X - H : 127 - 5 - 7 - 32	D126/46 R100/75 BW360 Y A / BW360 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L' agglomérant
D126 / D46	R100 / R75	BW360 Y A / BW360 Y A
D126 / D46	R100 / R75	BW361 Y A / BW356 Y A
D126 / D46	R100 / R75	BV193 W A / BW193 W A
D126 / D46	RB50 / RB53	
D126 / D46	RB52 / RB53	

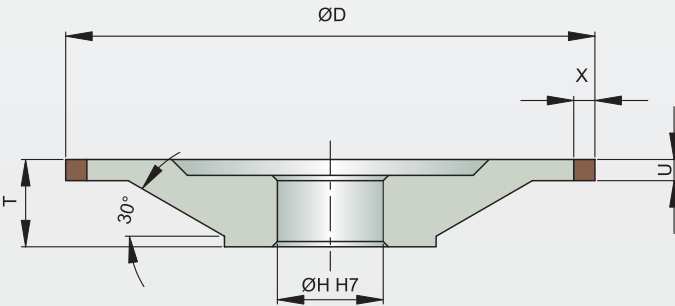
Diamant- und CBN- Schleifscheiben zum Flankenschleifen von HM- bzw. HSS-Kreissägen

*Mole diamantate e CBN per l'affilatura del fianco del dente
delle seghe circolari*

*Diamond and CBN grinding wheels for side grinding of hard metal
and high-speed steel circular saws*

*Meules diamantées et CBN pour rectification des profils de dents
des lames de scies circulaires*

12A9

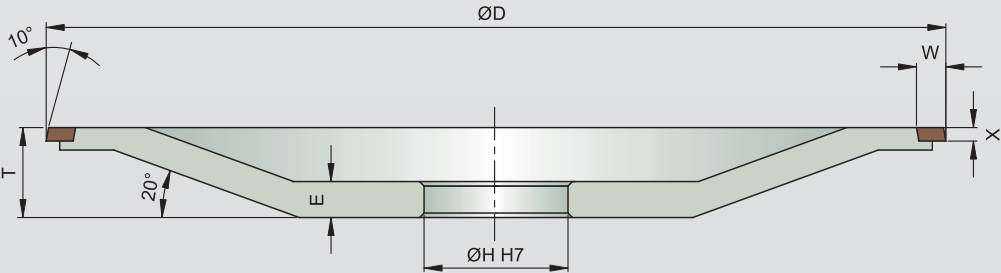


Form / Shape	D	U	X	H	T
12A9-644	100	4	4	20	16.5

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
12A9-644	D - U - X - H : 100 - 4 - 4 - 20	D126 R75 BW361 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D126	R75	BW361 Y A

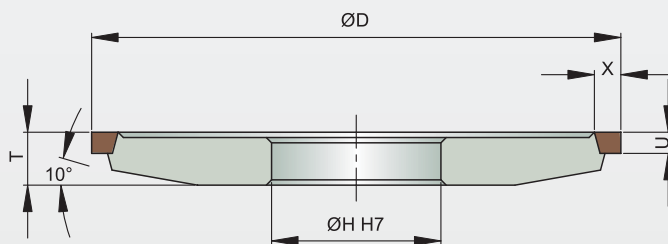
12A9



Form / Shape	D	W	X	H	T
12A9-002	200	10	2	20	10

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
12A9-002	D - W - X - H : 200 - 10 - 2 - 20	B151 R125 BZ80

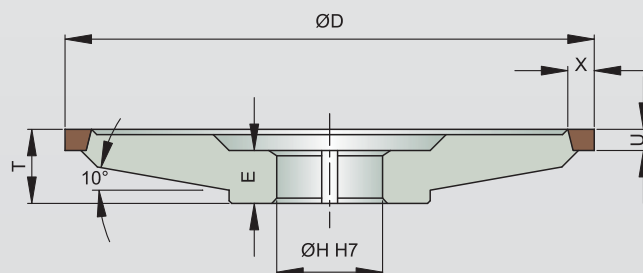
Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
B151	R125	BZ80



Form / Shape	D	U	X	H	T
60B9-645	100	4	5	32	10

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
60B9-645	D - U - X - H : 100 - 4 - 5 - 32	D91 R50 BW356 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D91	R50	BW356 Y A
D107	R75	BW361 Y A
D126	R75	BW361 Y A



Form / Shape	D	U	X	H	T	E
62B9-645	100	4	5	20	14	10
62B9-647	100	4	7	20	14	10

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
62B9-645	D - U - X - H : 100 - 4 - 5 - 20	D91 R50 BW356 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D91	R50	BW356 Y A
D107	R75	BW361 Y A
D126	R75	BW361 Y A

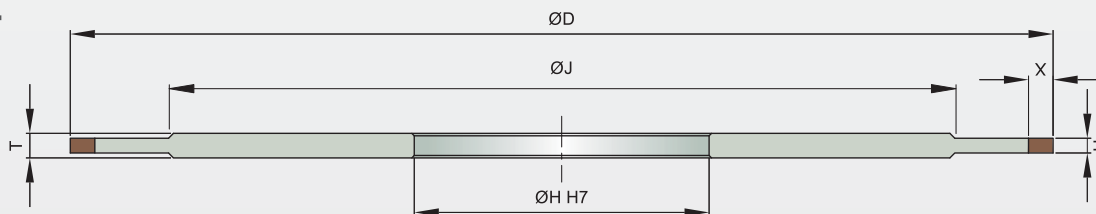
Diamant- und CBN- Schleifscheiben zum Profilschleifen

Mole diamantate e CBN per la rettifica di profili

Diamond and CBN grinding wheels for profile grinding

Meules diamantées et CBN pour rectification de profils

14A1



Form / Shape	D	U	X	H	T	J
14A1-035	200	3	5	60	5	145

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
14A1-035	D - U - X - H : 200 - 3 - 5 - 60	D91 R100 BW581 N A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D46	R100	BW189 N A
D91	R100	BW581 N A
D151	R100	BW351 Y A
B91	T100	BS408 Y S A
B151	R100	BS408 Y S A

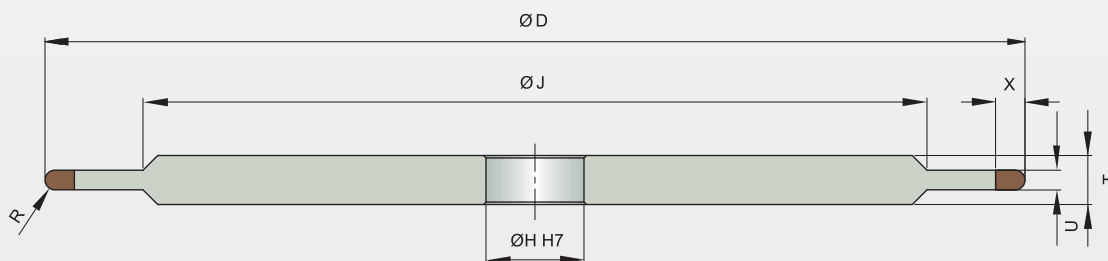
14F1



Form / Shape	D	U	X	H	T	R	J
14F1-035	200	3	5	60	5	U/2	145
14F1-045	200	4	5	60	5	U/2	145

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
14A1-035	D - U - X - H : 200 - 3 - 5 - 60	D91 R100 BW230 Z A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D91	R100	BW230 Z A
D107	AA27 A	
B91	T100	BS408 Y S A
B151	R100	BS408 Y S A



Form / Shape	D	U	X	H	T	R	J
14F1	200	2	5, 6	Bohrungsdurchmesser angeben / Indicare diametro del foro / Please give bore diameter / Alésage à nous communiquer	10	U/2	160
14F1	200	3	5, 6		10	U/2	160
14F1	200	4	5, 6		10	U/2	160
14F1	200	5	6, 8		10	U/2	160

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande

Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
14F1	D - U - X - H : 200 - 3 - 5 - H	D91 RB76 A

Qualität /
Qualità / Quality / Qualité

Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D46	AB105	
D91	RB76	
B126	T100	BQ211 Z A

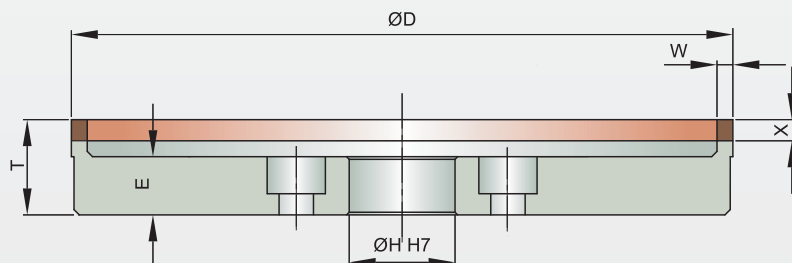
Diamant- und CBN- Schleifscheiben zum Nachschleifen von Hobelmessern

Mole diamantate e CBN per la riaffilatura dei coltelli della pialla

Diamond and CBN grinding wheels for regrinding of plane knives

Meules diamantées et CBN pour le réaffûtage de fers plats

6A2



Form / Shape	D	W	X	H	T	E
6A2-734	125	3	4	20	18	11

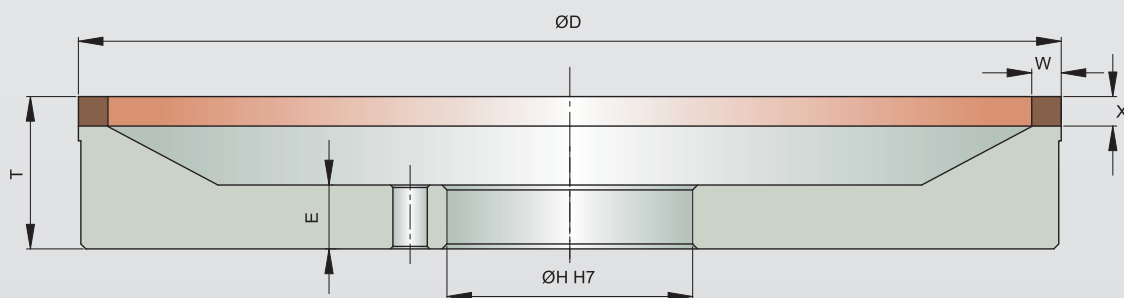
Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande

Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
6A2-734	D - W - X - H : 125 - 3 - 4 - 20	D76 R75 BW351 Y A

Qualität /
Qualità / Quality / Qualité

Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D76	R75	BW351 Y A
B107	R75	BT971 Y A
B107	U75	BS966 Y A

6A2



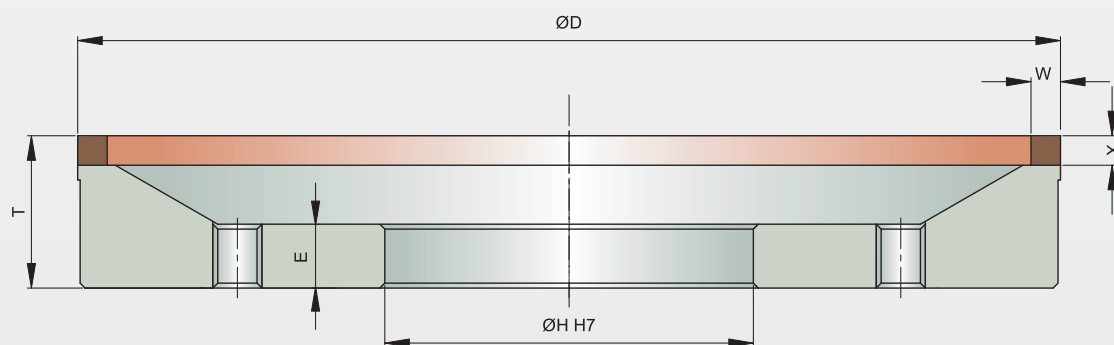
Form / Shape	D	W	X	H	T	E
6A2-066	200	6	6	50	31	13
6A2-060	200	6	10	50	31	13
6A2-086	200	8	6	50	31	13
6A2-B66	250	6	6	50	31	13
6A2-B60	250	6	10	50	31	13
6A2-B86	250	8	6	50	31	13

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande

Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
6A2-066	D - W - X - H : 200 - 6 - 6 - 50	D64 R75 BW261 Y A

Qualität /
Qualità / Quality / Qualité

Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D15	R75	BZ401 Y A
D64	R75	BW261 Y A
D91	R75	BW261 Y A
D126	R75	BW261 Y A
D126	R75	BW351 Y A
B151	R75	BT966 Y A
B151	R75	BT971 Y A



Form / Shape	D	W	X	H	T	E
6A2-066	200	6	6	75	31	13
6A2-060	200	6	10	75	31	13
6A2-086	200	8	6	75	31	13
6A2-B66	250	6	6	75	31	13
6A2-B60	250	6	10	75	31	13
6A2-B86	250	8	6	75	31	13

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
6A2-066	D - W - X - H : 200 - 6 - 6 - 75	D76 R75 BW261 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D15	R75	BZ401 Y A
D64	R75	BW261 Y A
D91	R75	BW261 Y A
D126	R75	BW261 Y A
D126	R75	BW351 Y A
B151	R75	BT966 Y A
B151	R75	BT971 Y A

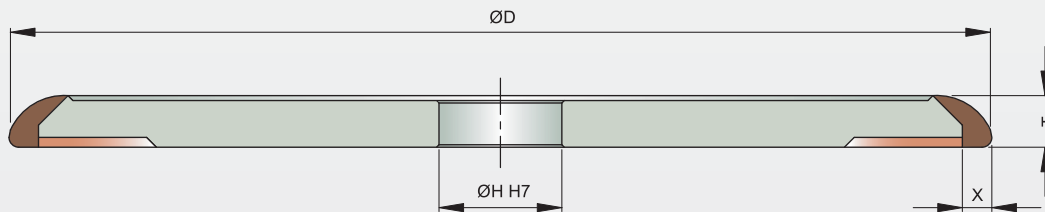
Diamant- und CBN- Schleifscheiben für ISEL-Maschinen

Mole diamantate e CBN per macchine ISEL

Diamond and CBN grinding wheels for ISEL machines

Meules diamantés et CBN pour machines ISEL

1CH1

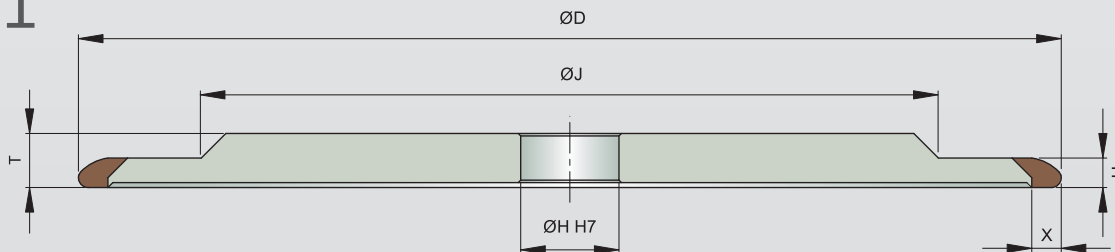


Form / Shape	D	T	X	H	Zahnformschleifen / Rettifica del profilo del dente / Tooth shape grinding / Rectification de profil de dents de scies
1CH1	200	10.5	6	20	
1CH1	200	10.5	6	25	
1CH1	200	10.5	6	32	
1CH1	250	10.5	6	20	
1CH1	250	10.5	6	25	
1CH1	250	10.5	6	32	

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
1CH1	D - T - X - H : 200 - 10.5 - 6 - 25	B151 R100 BT371 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
B151	R100	BT371 Y A
B151	R115	BT371 Y A
B151	R125	BT371 Y A

3CH1

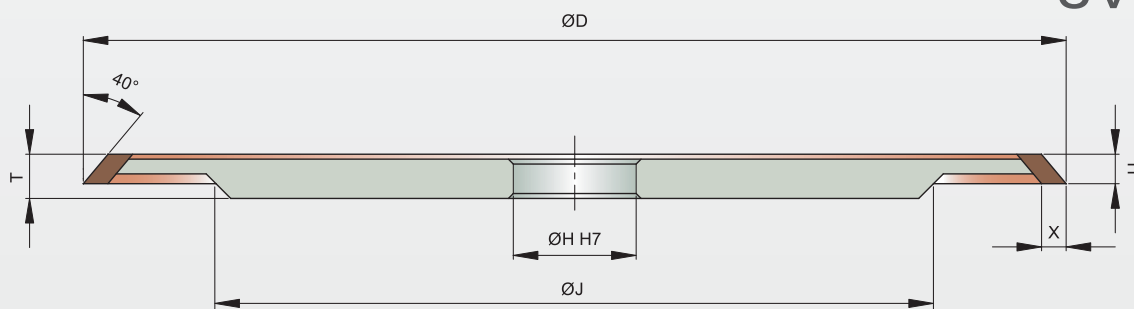


Form / Shape	D	U	X	H	T	J	Zahnformschleifen / Rettifica del profilo del dente / Tooth shape grinding / Rectification de profil de dents de scies
3CH1	200	6	6	20	11	140	
3CH1	200	6	6	25	11	140	
3CH1	200	6	6	32	11	140	
3CH1	250	6	6	20	11	190	
3CH1	250	6	6	25	11	190	
3CH1	250	6	6	32	11	190	

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
3CH1	D - U - X - H : 200 - 6 - 6 - 25	B151 R100 BT371 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
B151	R100	BT371 Y A
B151	R115	BT371 Y A
B151	R125	BT371 Y A

3V1-40°



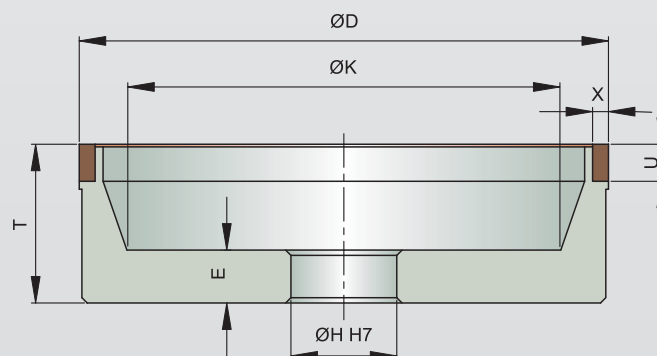
Form / Shape	D	U	X	H	T	J	Zahnformschleifen / Rettifica del profilo del dente / Tooth shape grinding / Rectification de profil de dents de scies
3V1-40°	200	6	5	25	9	140	

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande

Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
3V1-40°	D - U - X - H : 200 - 6 - 5 - 25	D91 P100 BW351 Y A

Qualität /
Qualità / Quality / Qualité

Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D91	P100	BW351 Y A
B126	R100	BT956 Y A



6A9

Form / Shape	D	U	X	H	T	E	K	Flankenschleifen / L'affilatura del fianco / Side grinding / Rectification de profils
6A9	100	7	3	20	30	10	82	
6A9	100	10	3	20	30	10	82	

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande

Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
6A9	D - U - X - H : 100 - 7 - 3 - 20	B151 R75 BAT956 Y A

Qualität /
Qualità / Quality / Qualité

Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
B151	R75	BAT956 Y A
B151	T75	BAT856 Y A
B151	R100	BAT956 Y A

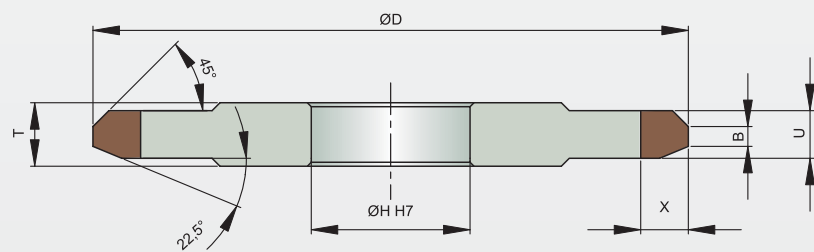
Diamant- und CBN- Schleifscheiben zum Schleifen von Dübelbohrern

Mole diamantate e CBN per l'affilatura di punte

Diamond and CBN grinding wheels for grinding of wood spade bits

Meules diamantées et CBN pour la rectification des forêts à cheviller

1B0



Form / Shape	D	U	B	X	H	T	Bohrerdurchmesser / Diametro dell'alesatore / Drill diameter / Diametre de forêt
1B0	75	4.5	0.9	6	20	8	4
1B0	75	4.5	1.9	6	20	8	6
1B0	75	5	2.8	6	20	8	8
1B0	75	6	3.7	6	20	10	10
1B0	75	7	4.5	6	20	10	12
1B0	75	8	5.5	6	20	12	14
1B0	100	4.5	0.9	6	20	8	4
1B0	100	4.5	1.9	6	20	8	6
1B0	100	5	2.8	6	20	8	8
1B0	100	6	3.7	6	20	10	10
1B0	100	7	4.5	6	20	10	12
1B0	100	8	5.5	6	20	12	14

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
1B0	D - U - X - H : 75 - 4.5 - 6 - 20 B=0.9	D64 R75 BW185 N A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione/ Concentration / Concentration	Bindung / Legante/ Bond / L'agglomérant
D64	R75	BW185 N A
D64	R75	BW188 N A
B64	R75	BT761 Y A
B91	R75	BT850 Y A

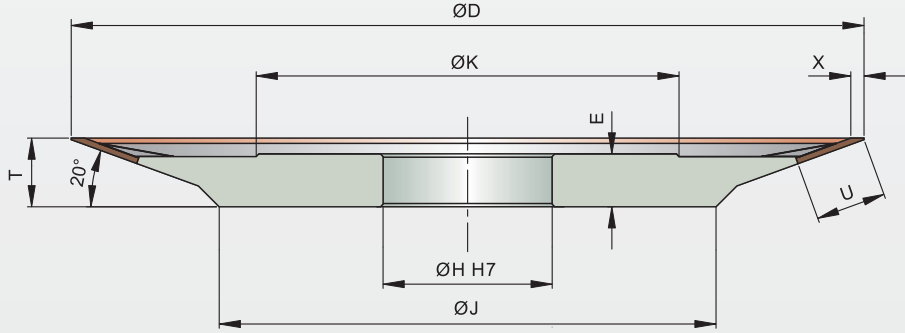
Schleifscheiben für enge Zahnteilung

Mole per l'affilatura di denti molto vicini tra loro

Grinding wheels for closely positioned teeth

Meules d'affutage de dentures fines

12V9

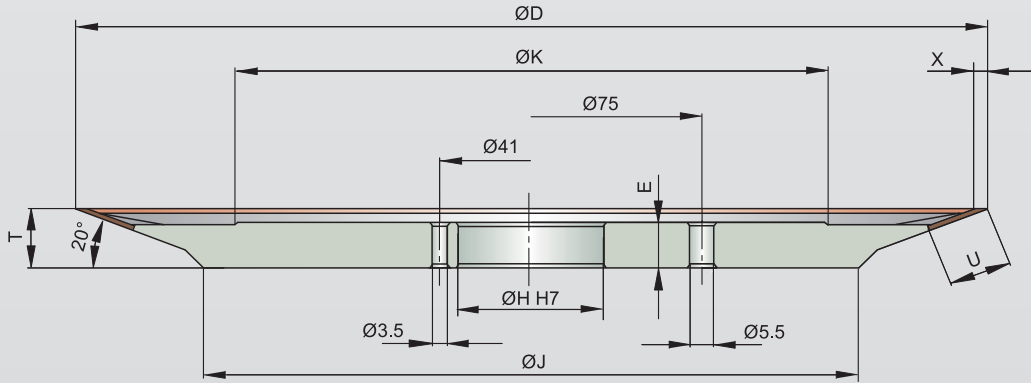


Form / Shape	D	U	X	H	T	E	K	J
12V9-703	125	10	2.5	32	13	10	55	69
12V9-803	150	10	2.5	32	13	10	80	94

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
12V9-703	D - U - X - H : 125 - 10 - 2.5 - 32	D64 R125 BW361 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D46	R100	BW361 Y A
D64	R125	BW361 Y A

12V9



Form / Shape	D	U	X	H	T	E	K	J
12V9-003	200	10	2.5	32	13	10	130	144

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande		
Form / Forma / Shape / Forme	Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
12V9-003	D - U - X - H : 200 - 10 - 2.5 - 32	D64 R125 BW361 Y A

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D46	R100	BW361 Y A
D64	R125	BW361 Y A

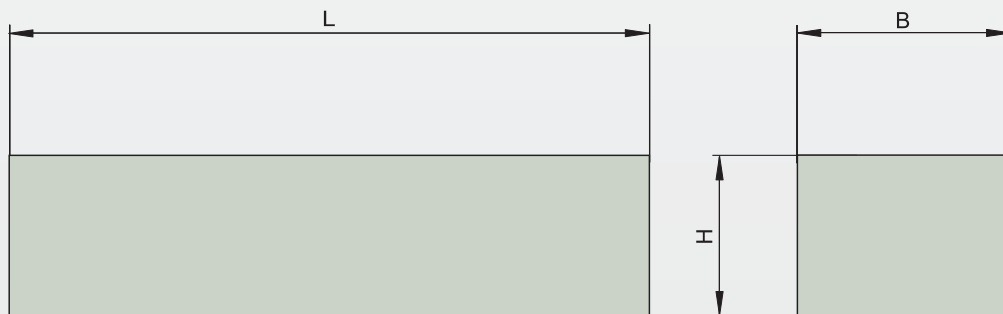
Jointersteine zum Abziehen von Hobelmessern

Pietre per l'affilatura di coltelli

Grinding stones for sharpening machine knives

Pierres d'avivage pour l'affutage de couteaux

GSS

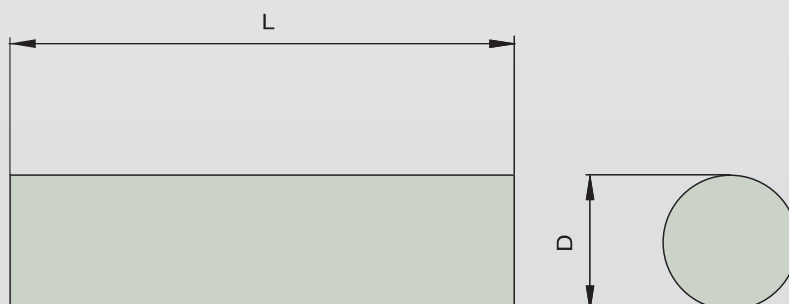


Dimension / Dimensioni / Dimensions / Dimensions		
B	H	L
20	15	60

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande	
Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
B - H - L : 20 - 15 - 60	D46 AA76

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D46	AA76	

GSR

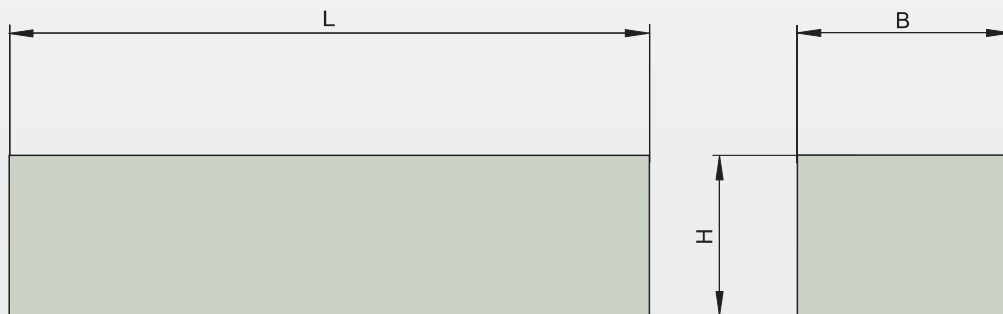


Dimension / Dimensioni / Dimensions / Dimensions	
D	L
20	45

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande	
Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
D - L : 20 - 45	D46 AA76

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D46	AA76	

GSS

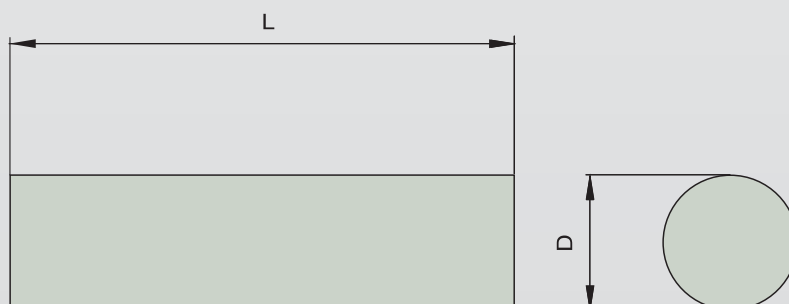


Dimension / Dimensioni / Dimensions / Dimensions		
B	H	L
20	15	60

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande	
Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
B - H - L : 20 - 15 - 60	D46 AA76

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D46	AA76	

GSR



Dimension / Dimensioni / Dimensions / Dimensions	
D	L
20	45

Bestellbeispiel / Esempio di ordinazione / Order specimen / Exemple de commande	
Dimension / Dimensioni / Dimensions	Qualität / Qualità / Quality / Qualité
D - L : 20 - 45	D46 AA76

Qualität / Qualità / Quality / Qualité		
Korngröße / Grana / Grit size / Granulométrie	Konzentration / Concentrazione / Concentration / Concentration	Bindung / Legante / Bond / L'agglomérant
D46	AA76	